



WPENS/DONES

General overview on

Central Instrumentation and Control Systems (CICS)

WIP FUSPHY

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VC

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ENEA
AGENZIA NAZIONALE PER LE NUOVE TECNOLOGIE,
L'ENERGIA E LO SVILUPPO ECONOMICO SOSTENIBILE

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IFPIM



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Ruder
Bošković

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**Jožef
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Swedish
Research
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CCFE
CULHAM CENTRE
FUSION ENERGY

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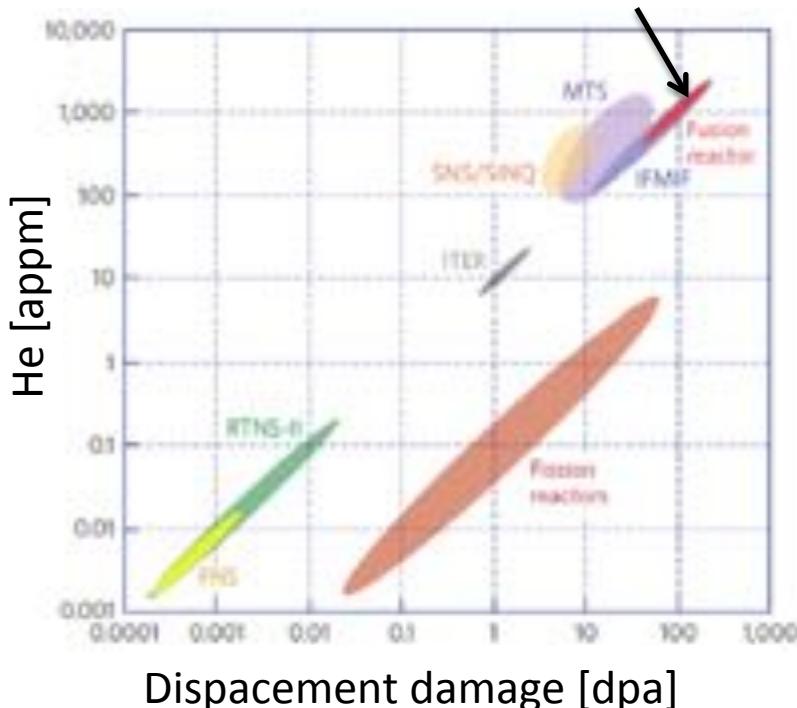
1. Introduction to the DONES Project
2. Central Instrumentation and Control Systems
3. Further works in FP9 (2022-2025)

Introduction to the DONES Project



The first wall will be exposed to high heat fluxes, radiation damage from 14.1 MeV neutrons and He injection from the plasma as well as He production from (n,α) reactions.

In DEMO: **~10-12 appm He/dpa**



Presently available n sources are not adequate to reproduce fusion-like environment

➤ **Fission reactors:**

0.3 appm He/dpa

➤ **Spallation sources:**

50-70 appm He/dpa, pulsed, light ions,...



International consensus was reached on developing accelerator-based neutron sources exploiting **D-Li stripping reactions**:

Li(d,xn)

as the optimal choice to provide **suitable n flux and spectrum** to reproduce the irradiation conditions of fusion reactors



In the '80s

[FMIT \(Fusion Materials Irradiation Test\) in the US](#)
deuterons at 100 mA in CW and 35 MeV for a 0.01 l volume

In the '90s

[ESNIT \(Energy Selective Neutron Irradiation Test\) in Japan](#)
deuterons at 50 mA and 40 MeV for a 0.125 l volume

Since 1994

[IFMIF \(International Fusion Materials Irradiation Facility\)](#)
RF, US, JA, EU joined efforts and generated a baseline

Since 2007

[IFMIF/EVEDA project included in the EU-JA Broader Approach Agreement](#)

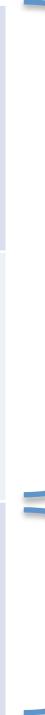
JA, EU joined efforts



IFMIF Intermediate Engineering Design report (2013)



The staged approach

Stage	Objective	Accumulated damage	
DEMO Phase-I	Start-up and feasibility evaluation	< 20 dpa (Fe)	 <div style="display: flex; align-items: center; justify-content: center;"> <div style="margin-right: 20px;"> Demo-Oriented early NEutron Source (DONES) </div>  </div>
DEMO Phase-II	Availability improvement and lifetime	< 50 dpa (Fe)	
Power Plant	Commercial operation	> 100 dpa (Fe)	



Requirement	Value	Remarks
Accumulated damage / irradiation volume	<ul style="list-style-type: none"> • 20-30 dpa_{NRT} (Fe) in < 2.5 years over 300 cm³ • 50 dpa_{NRT} (Fe) in < 3 years over 100 cm³ 	> 8-12 dpa/fpy in 0.3 l > 16 dpa/fpy in 0.1 l
Irradiation Temperature	250-550 °C	Actively controlled
Plant lifetime	30 years	
PIE	External lab	

DONES-related activities at the EU level are presently running in different frameworks:



- **IFMIF/EVEDA** (included in the BA)



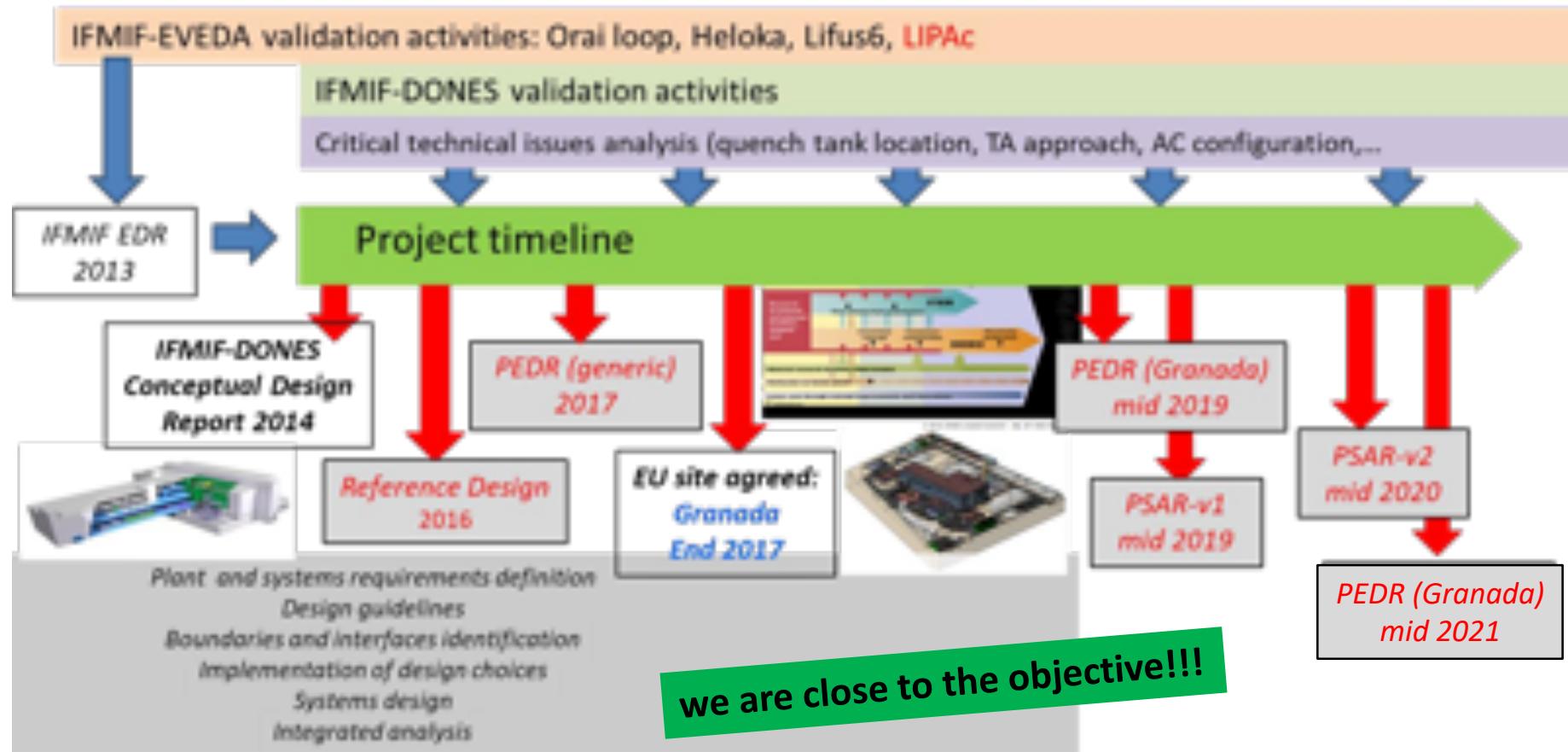
- **WPENS** –including specific Industry contract- (EUROfusion WP)



- **DONES-PreP** (ESFRI preparatory phase, EURATOM CSA)



- **DONES-PRIME** and **DONES-UGR** (Spanish funded projects)





Up to 16 RUs (in some cases involving also several Associated Entities –research institutions or companies- in the country)

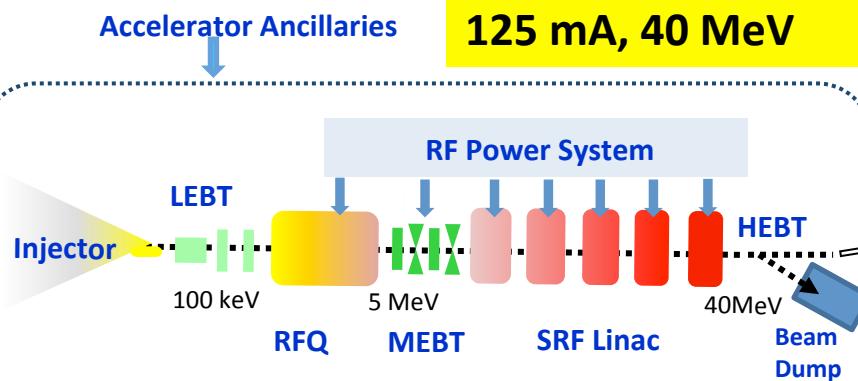
NEW PHASE!

WPENS	2021	2022	2023	2024	2025	2026	2027
DONES Engineering Design	Buildings, Plant Systems, Lithium Systems, Remote Handling						
	Accelerator and Test Systems						
	Control Systems						
Prototyping and qualification	New facilities construction		D		D		D
	Facilities (LIFUS6, n_TOF, DRP, MARIA, HELOKA, RF lab, SUPRATECH, Li purification loop, Li safety,...) exploitation						
	Prototypes (HFTM, STUMM, resonant cavity, TA, QT, RF source,...) fabrication and testing						
Support to LIPAc	D				D		
	Mirror control room						
	Use of LIPAc and operational expertise						
Transversal activities	Safety and neutronics for licensing and design ✓			Safety and neutronics for operation D			
	Logistics, RAMI and maintenance for construction		D	✓ Logistics, RAMI and maintenance for operation		D	
	Remote Handling and Waste Management for construction			Remote Handling and Waste Management for operation			
	Technologies for exploitation (modules engineering, SSTT, modelling,...)						
Project Integration				D			
	Configuration management and CAD model						
	D						
	Requirements and interfaces management						



Accelerator Systems

Accelerator Ancillaries



**D+ 5 MW ion beam
125 mA, 40 MeV**

Li jet flowing @ 15 m/s, 250 °C on a concave channel to prevent boiling

**Same IFMIF concept
but...**

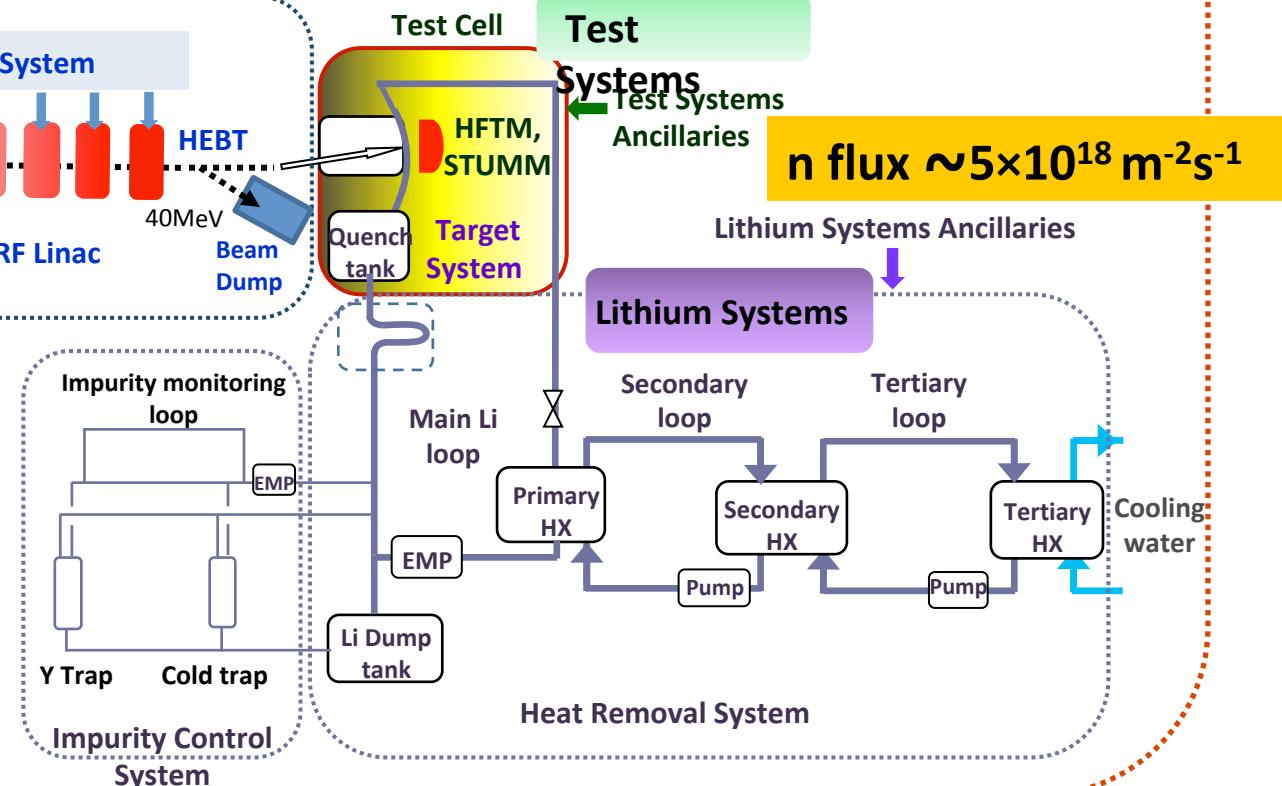
- Only 1 accelerator
- Only HFTM used
- No PIE facility

Site, Buildings
& Plant
Systems

Layout & Site Infrastructures
Buildings
HVAC, Electrical Power Supply, HRS, etc.
Remote Handling System

Central Instrumentation and
Control Systems

CODAC System
Machine Protection System
Safety Control System



Introduction to the Central Instrumentation and Control Systems (CICS)



ENEA

Mauro Cappelli (Coordinator)



CIEMAT

Joaquin Molla

Victor Gutierrez



Ansaldo Nucleare

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Francesca Ambi (SR)

Enrico Botta (SR)



University of Granada

Javier Diaz



IPFN

Jorge Sousa



S2 Innovation (New Comer 2021)

Wojciech Soroka

Piotr Goryl



University of Aalborg (New Comer 2021)

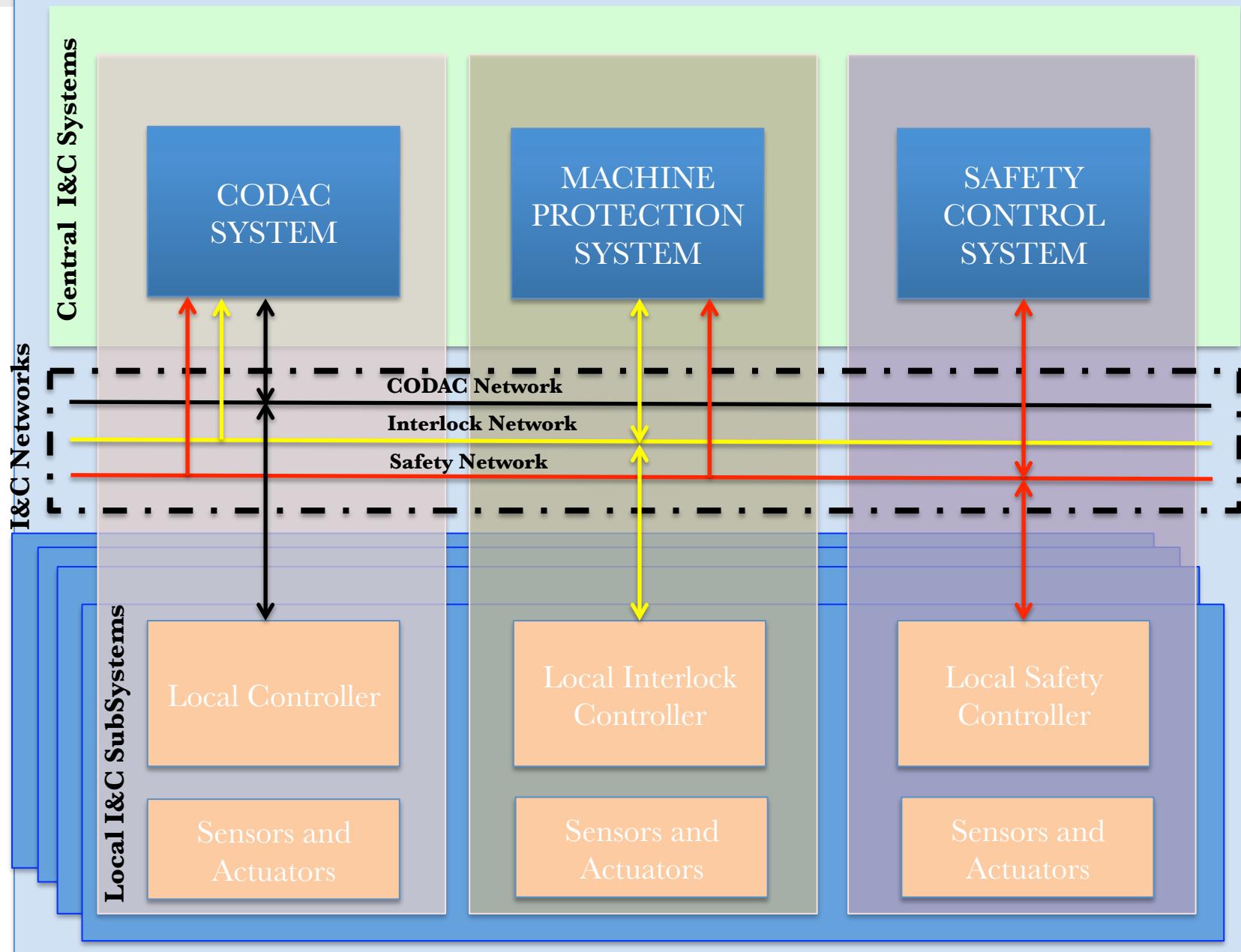
Zhe Chen



General architecture

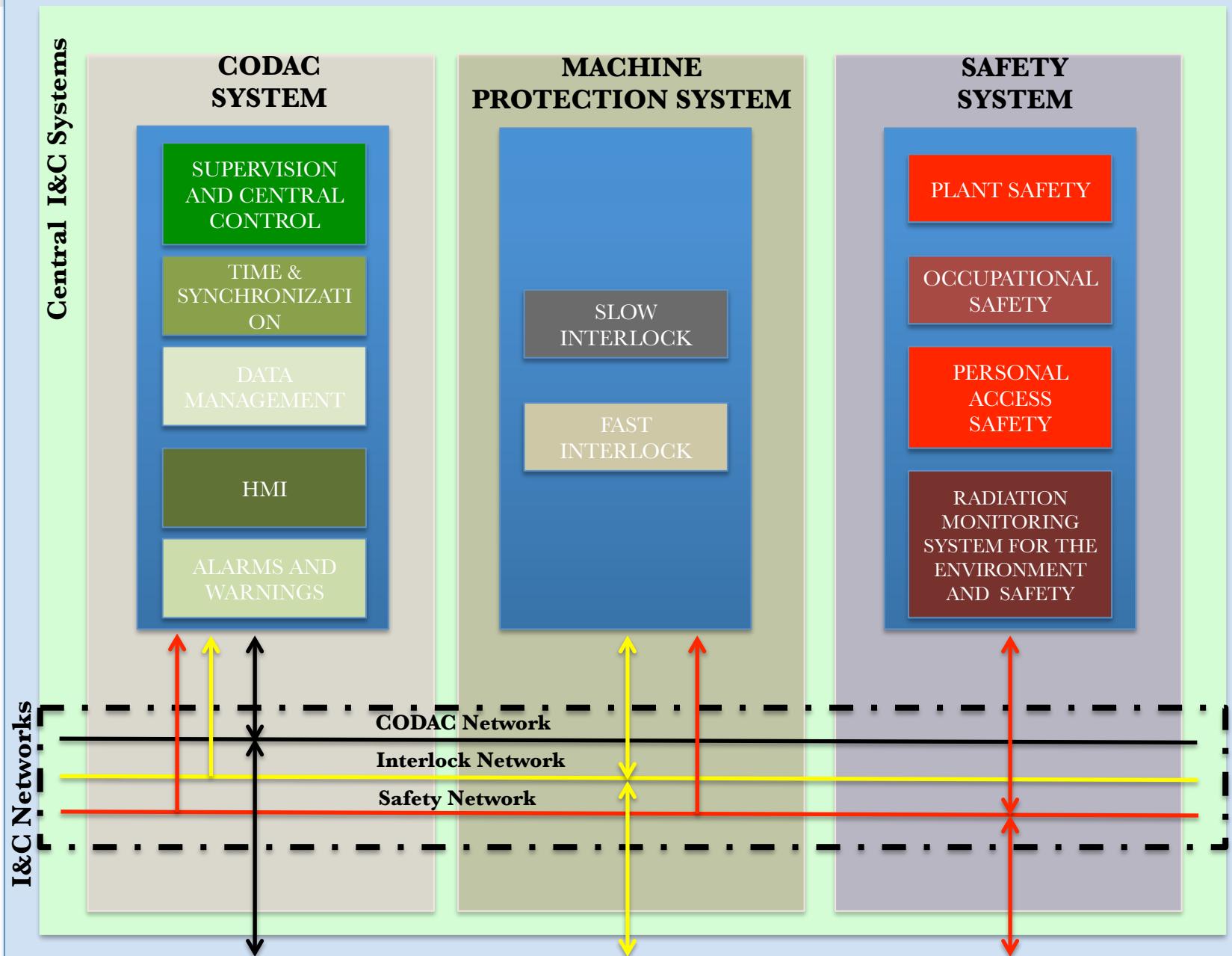
DONES I&C SYSTEMS

DONES I&C ARCHITECTURE

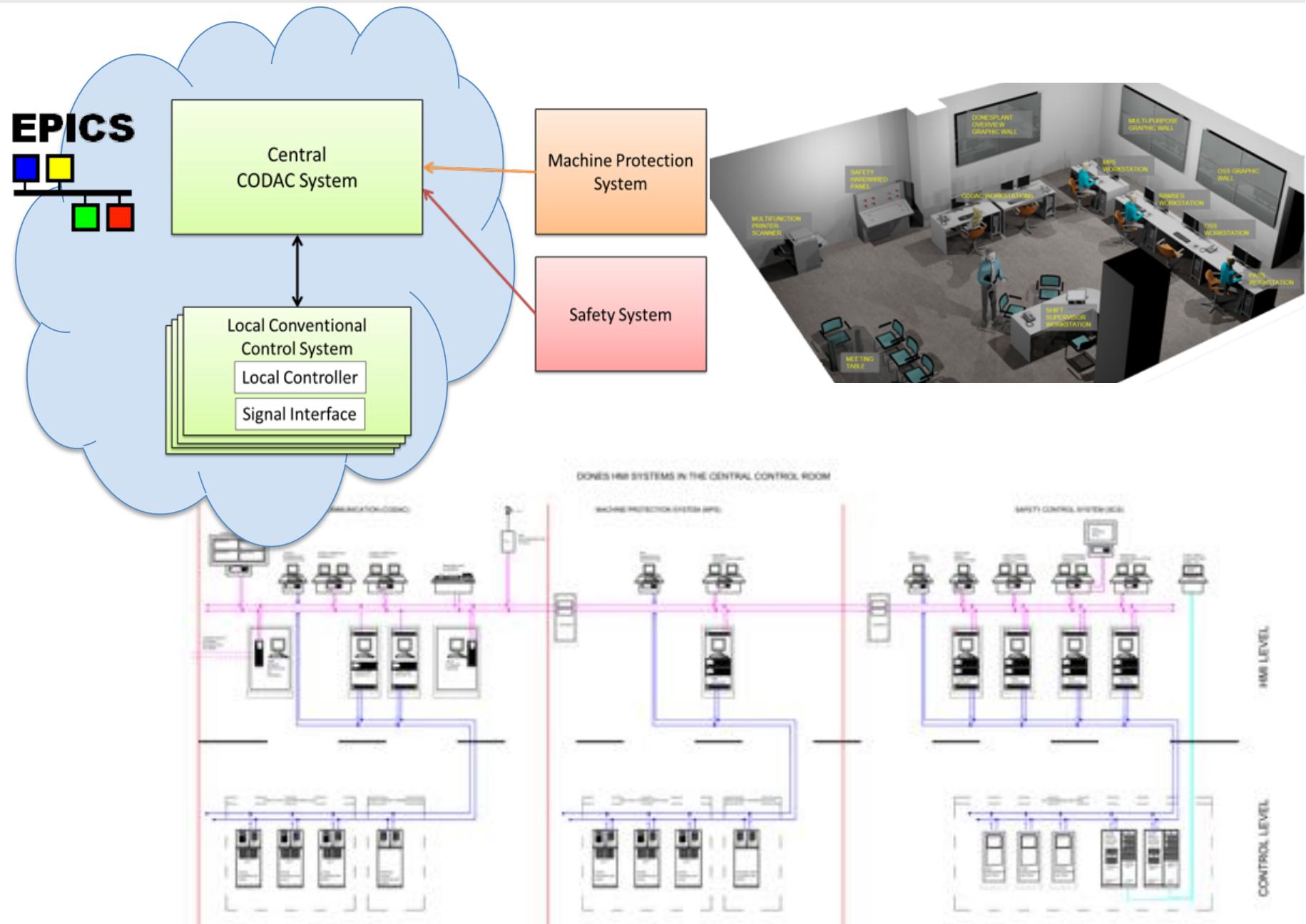


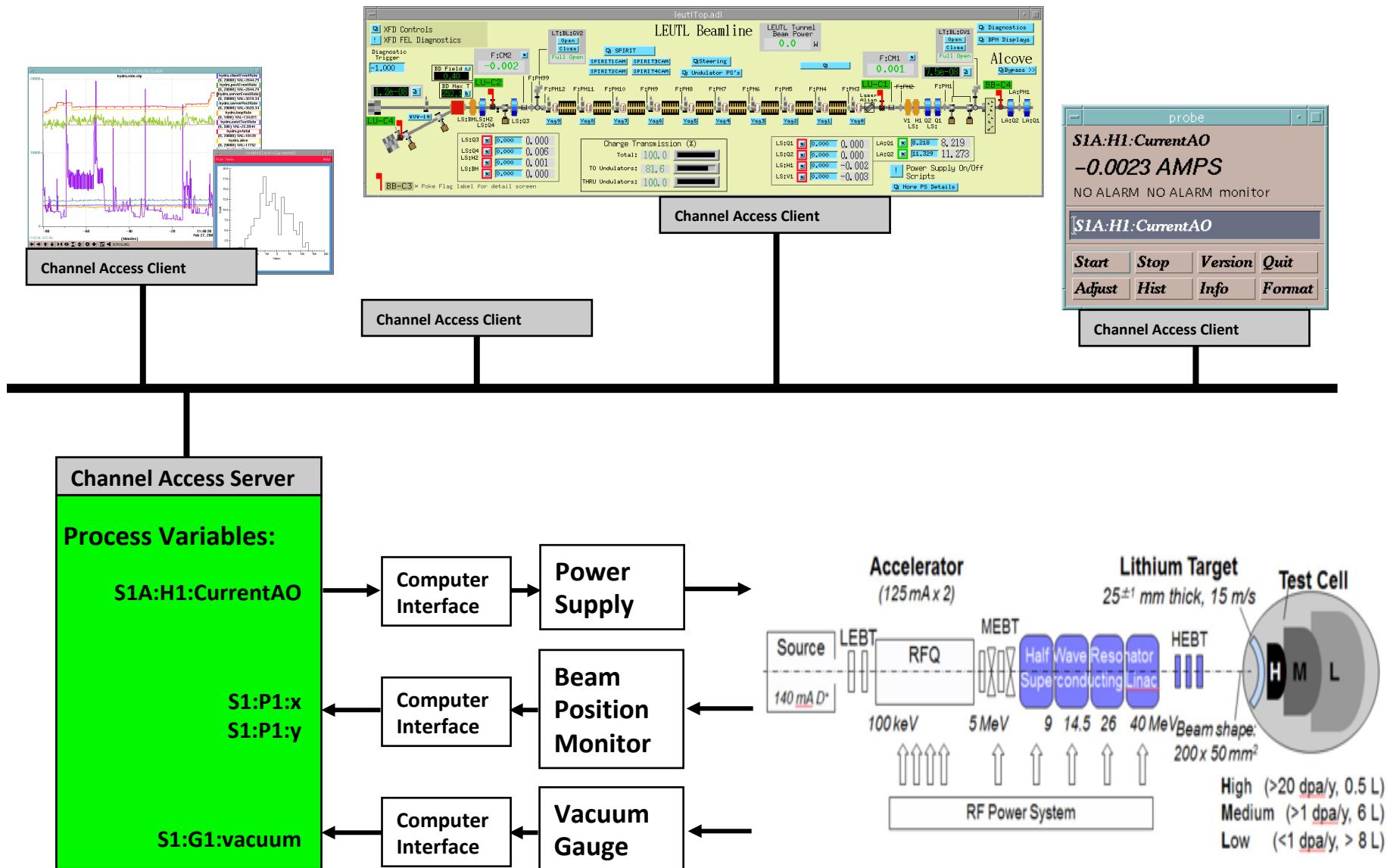
DONES I&C ARCHITECTURE

DONES I&C SYSTEMS



Relations among Control Systems

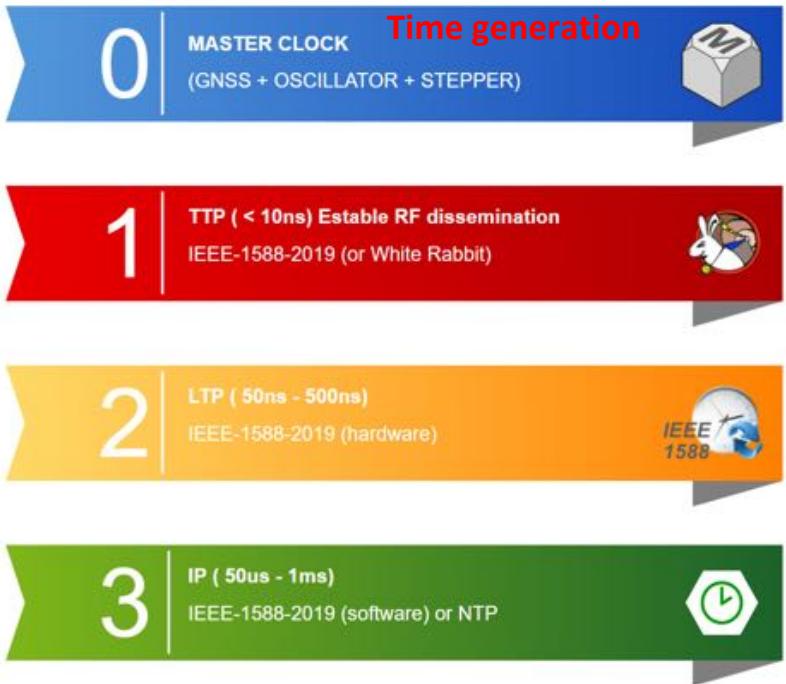
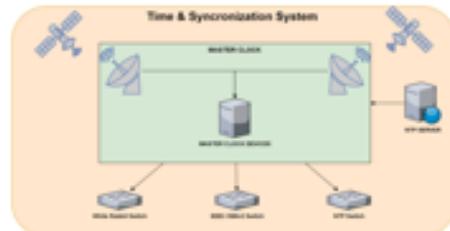




TIMING SYSTEM: Network Architecture



* Estimated value with no LR confirmation

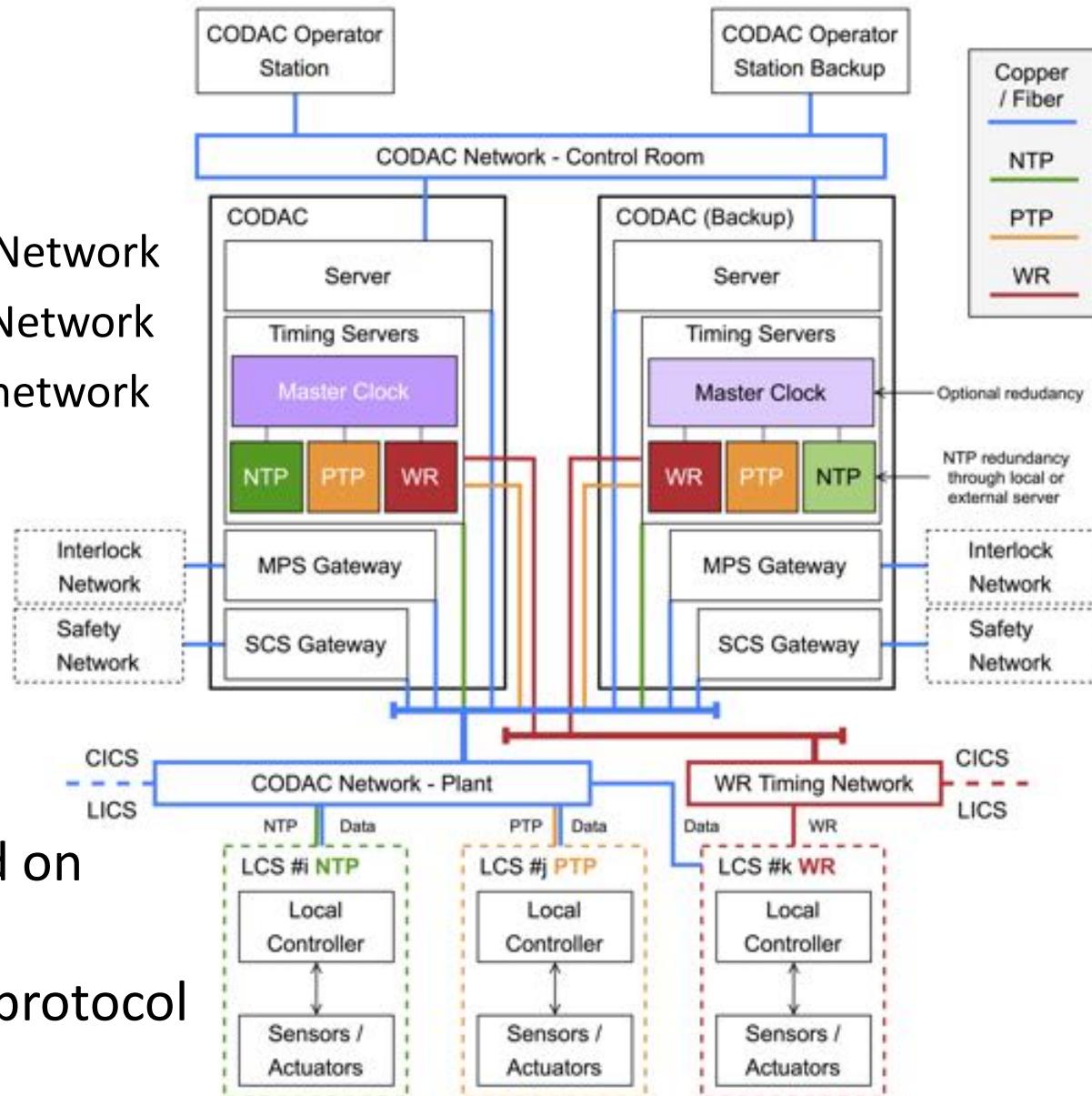


Time transfer based on Ethernet protocols

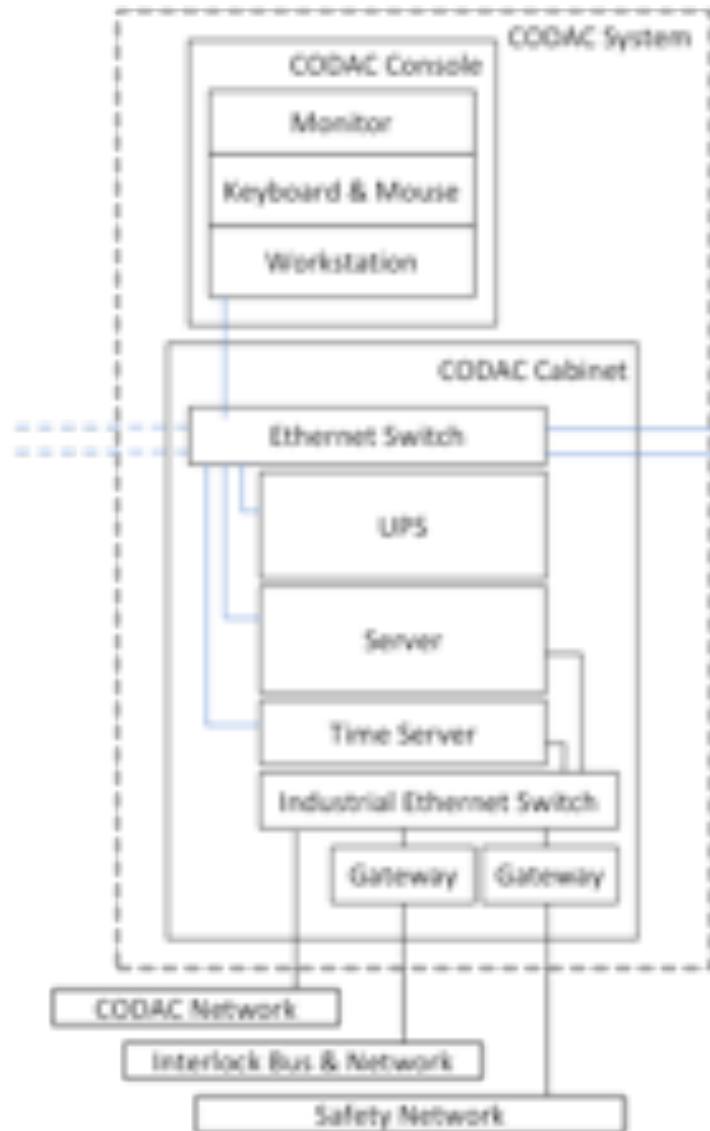


Integration

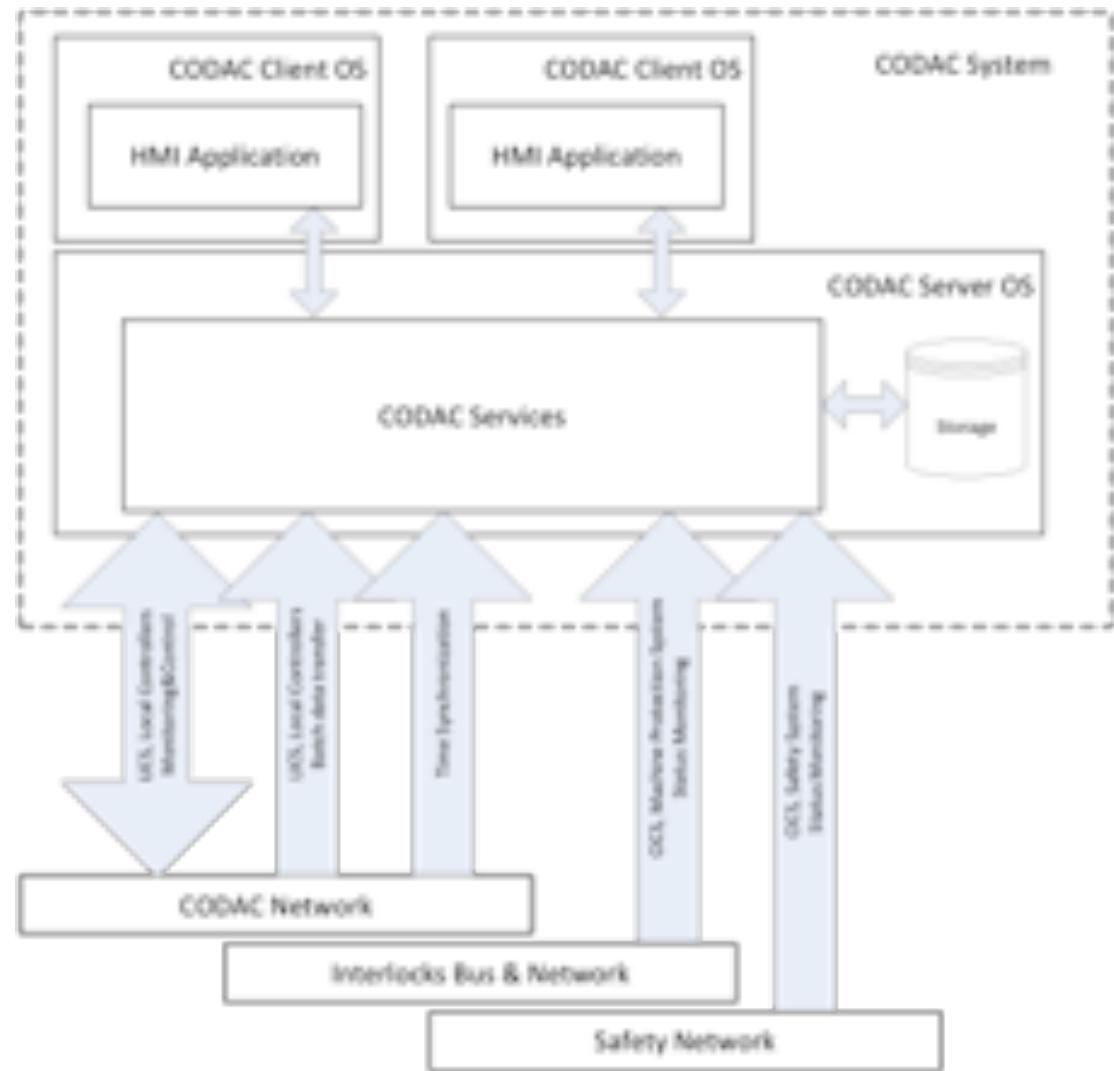
- 3 Timing Servers
 - **NTP**: to CODAC Network
 - **PTP**: to CODAC Network
 - **WR**: additional network
- **Master Clock**
- Backup side
 - Master Clock
 - Time Servers
- LICS may depend on more than one synchronization protocol



Physical Architecture

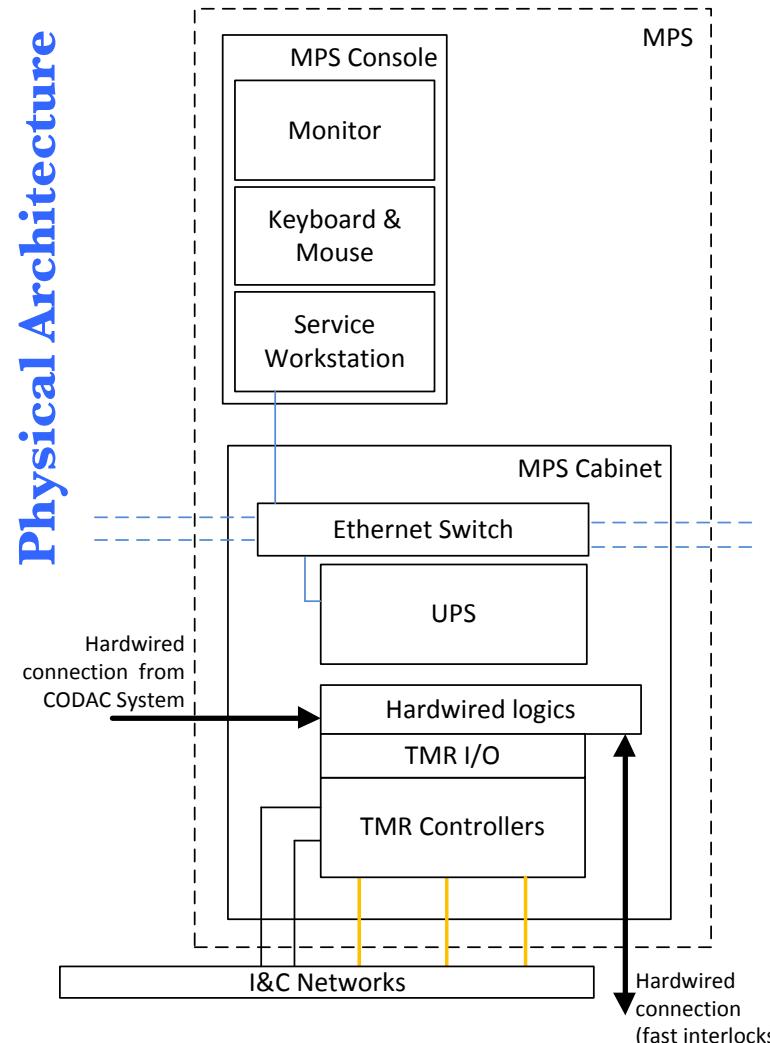


Software Architecture





Physical Architecture

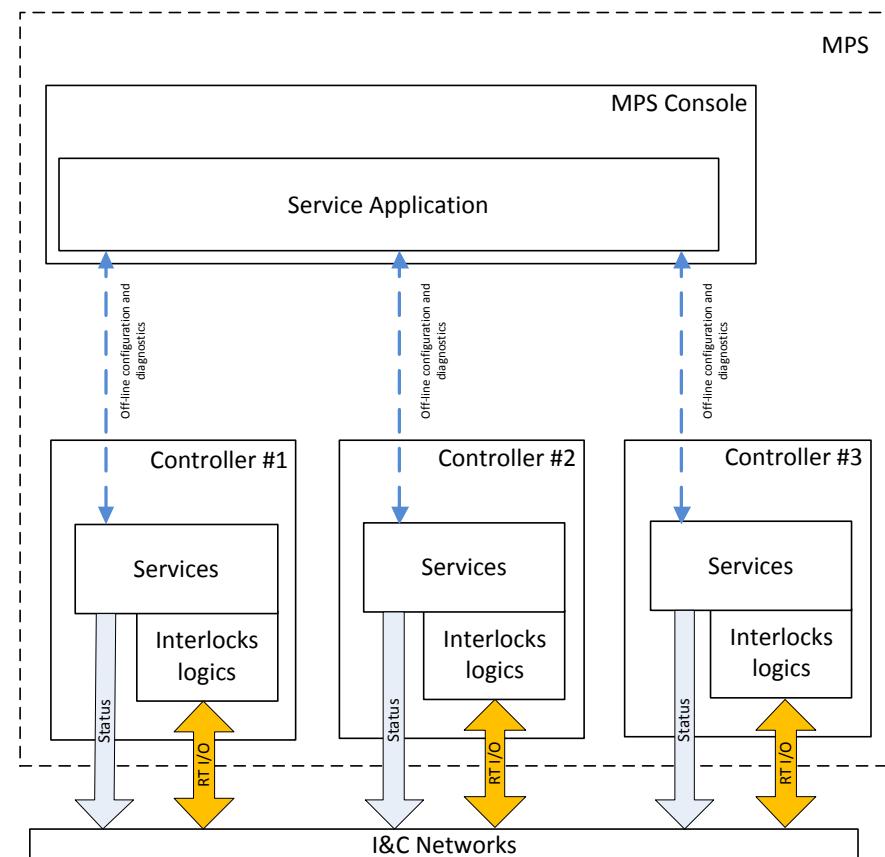


Three Modular Redundant (TMR) controller for slow interlocks

Hardwired logics for fast interlocks

Service workstation for configuration and management

Software Architecture



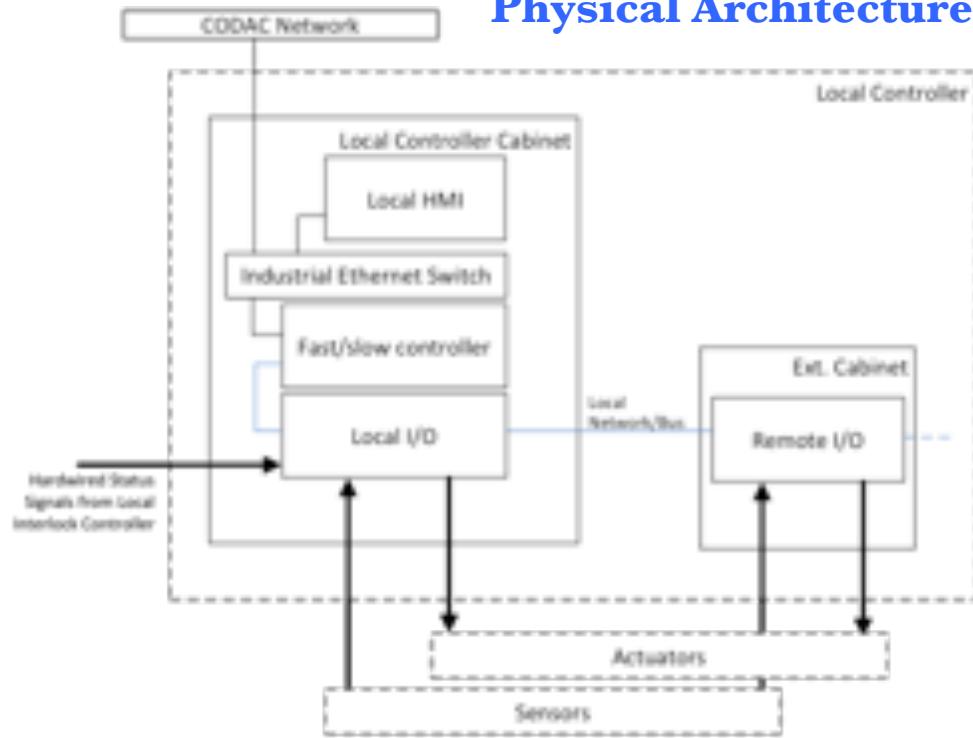
Three identical control logics running in parallel

Voting system: logics 2oo3

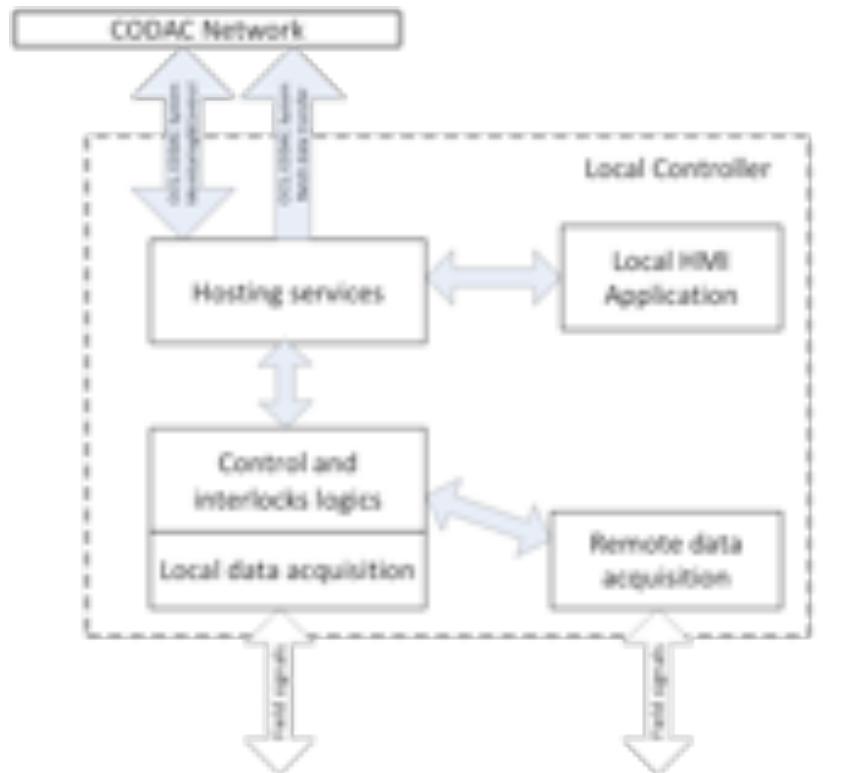
The typical Local Controller system consists of one **Local Controller Cabinet** and a set **Extension Cabinets**.

The Local Controller software have to provide the following operation:
Field data acquisition and generation;
Field data processing, control loops and soft interlocks execution;
Data exchange with the CODAC Server;
Local HMI.

Physical Architecture



Software Architecture





Two layers for logical and physical segregation

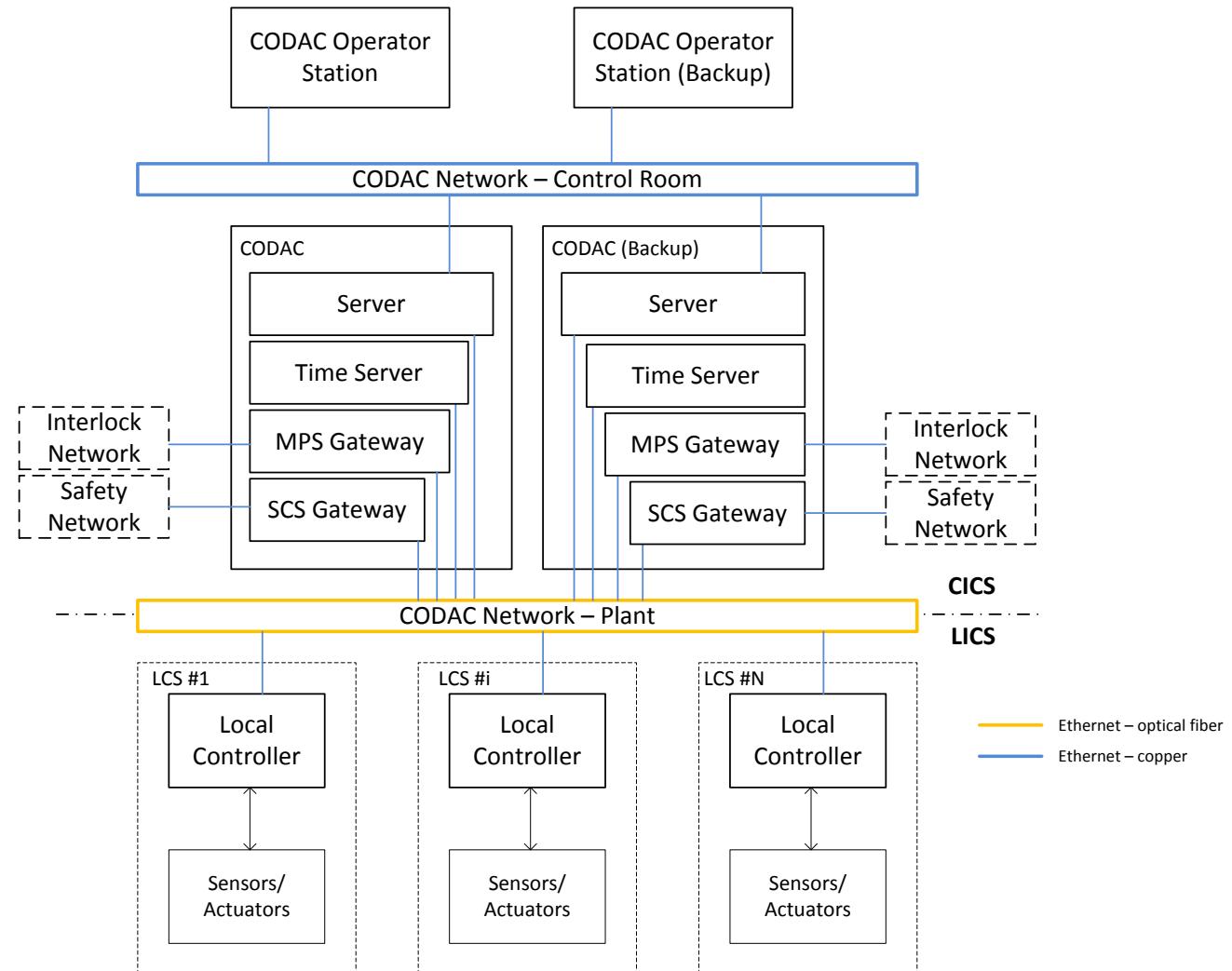
Main requirements

Gigabit Ethernet
(10/100/1000)

Ring-based redundant
architecture

Optical connection for
plant section

Copper for Control
Room section





Main requirements

Gigabit Ethernet (10/100/1000)
ring-based redundant architecture

Optical connection for plant section

Copper for Control Room section

Virtualization for sharing plant section between slow and fast data, assigning different QoS

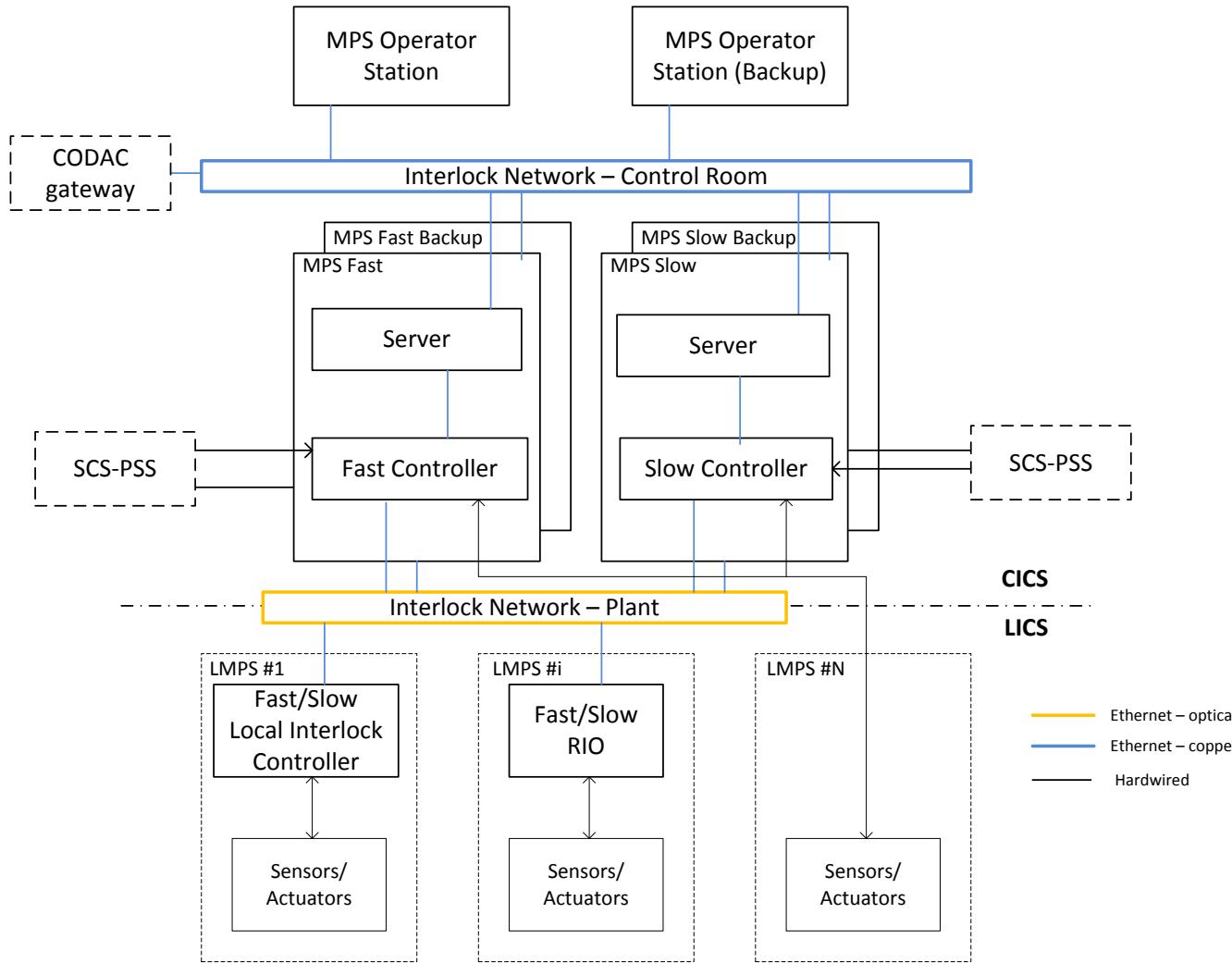
Hardwired connections

LMPS and central fast controllers

SCS and central fast controllers

Central slow controller and central fast controller

Two layers for logical and physical segregation



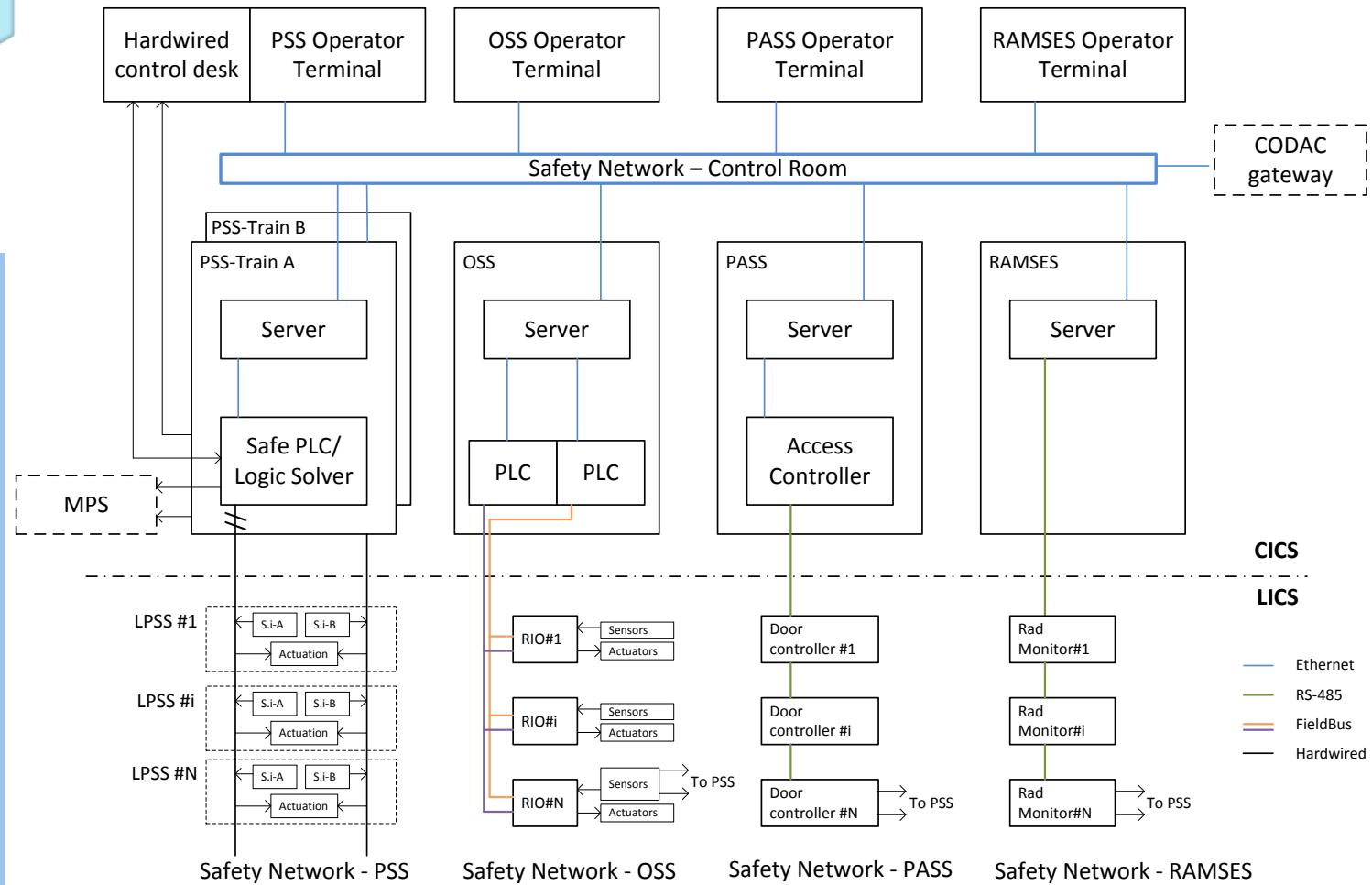


SEPARATION VS
INTEGRATION

Different SIC classification, but
access as a whole
from the operators:

- **lower part**: four separate “legs” (different for performance, configuration and physics).

- **upper part**: provides the seamless integration of the safety data to be accessed by the operator and by the CODAC gateway.



The **separation** between the different levels of the networks is always mediated by **servers** (separation layer between the operators and the safety controllers).

An **additional degree of separation** is created toward the interfacing CODAC system (not safety-classified), by means of the CODAC gateway.



MPS

MPS: Main requirements



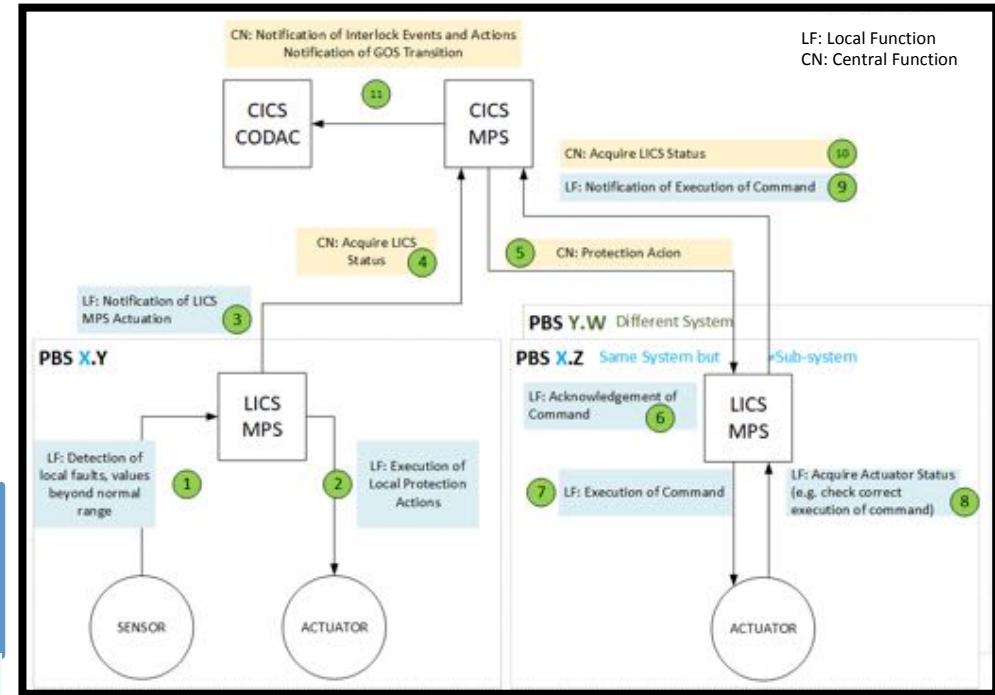
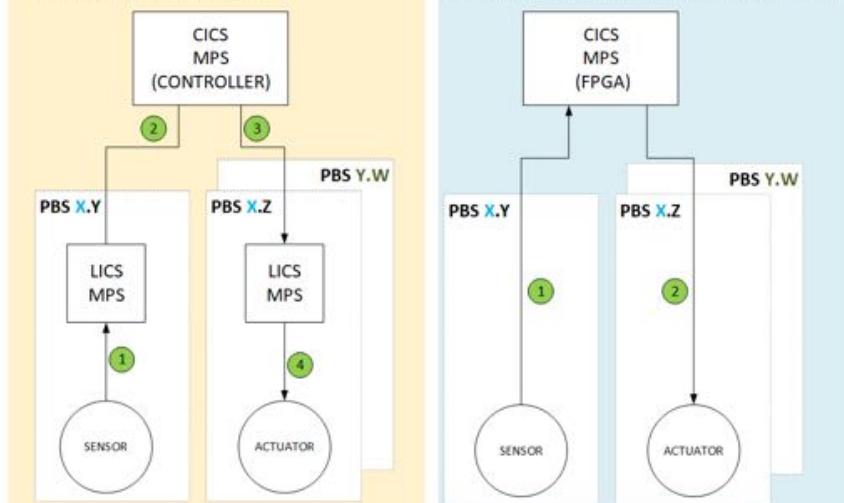
- 🚫 Inhibits Dangerous Actions
- ⌚ Management of GOS transitions
- 📋 Checks the state and availability of the connected LICS
- 🌐 Cross-system interlock management.
- 👍 Enables or disables the functionalities of the LICS
- 🔒 Protection against the execution of incorrect operation.

Timing Requirements of Interlocks:

- **> 300 ms** → Slow Architecture
- **From few ms to 300 ms** → Fast Architecture
- **< 30 µs** → Hardwired

FAST ARCHITECTURE

- 4 Steps
- 3 Controllers (safety response time of certified I/O module ~ hundreds of µs)



Config. 1 (faster than option 2)

- 1) cRIO-9118, on board reconfigurable Virtex-5 LX 110 (same FPGA used @ ITER in SiL3 configuration but different model of chassis). It needs an external controller (TBD).
- 2) cRIO-9048, FPGA 160T. Same integrated controller of the fast architecture. FPGA ≠ from the one tested by ITER.

It depends on the chassis selection

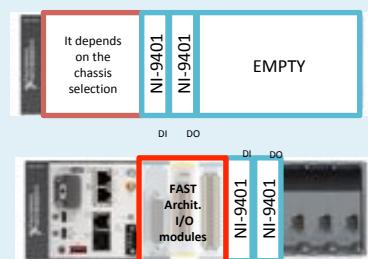
NI-9401						
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It depends on the chassis selection

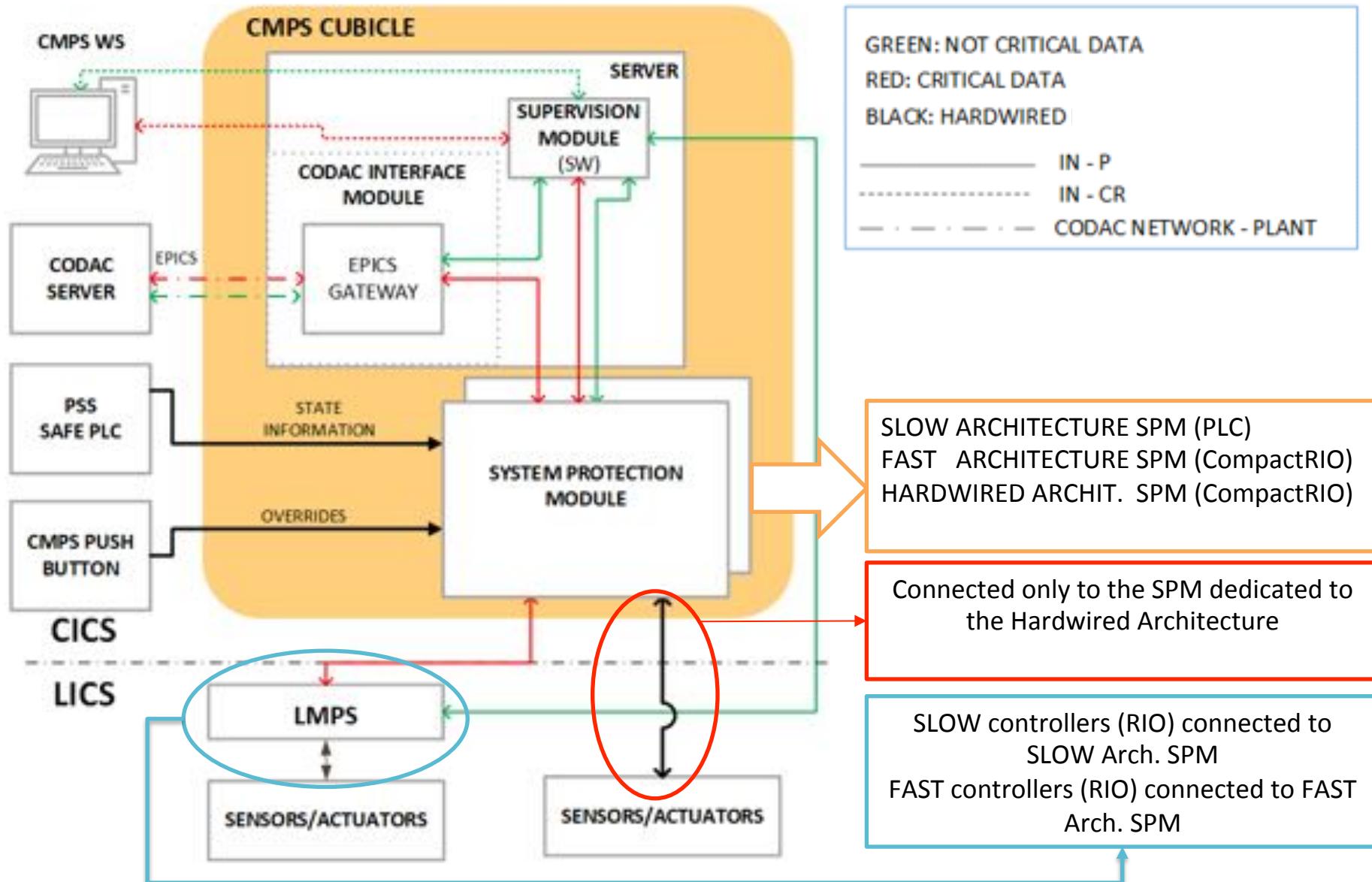
NI-9401						
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Config. 2 (response time ~ 100 µs)

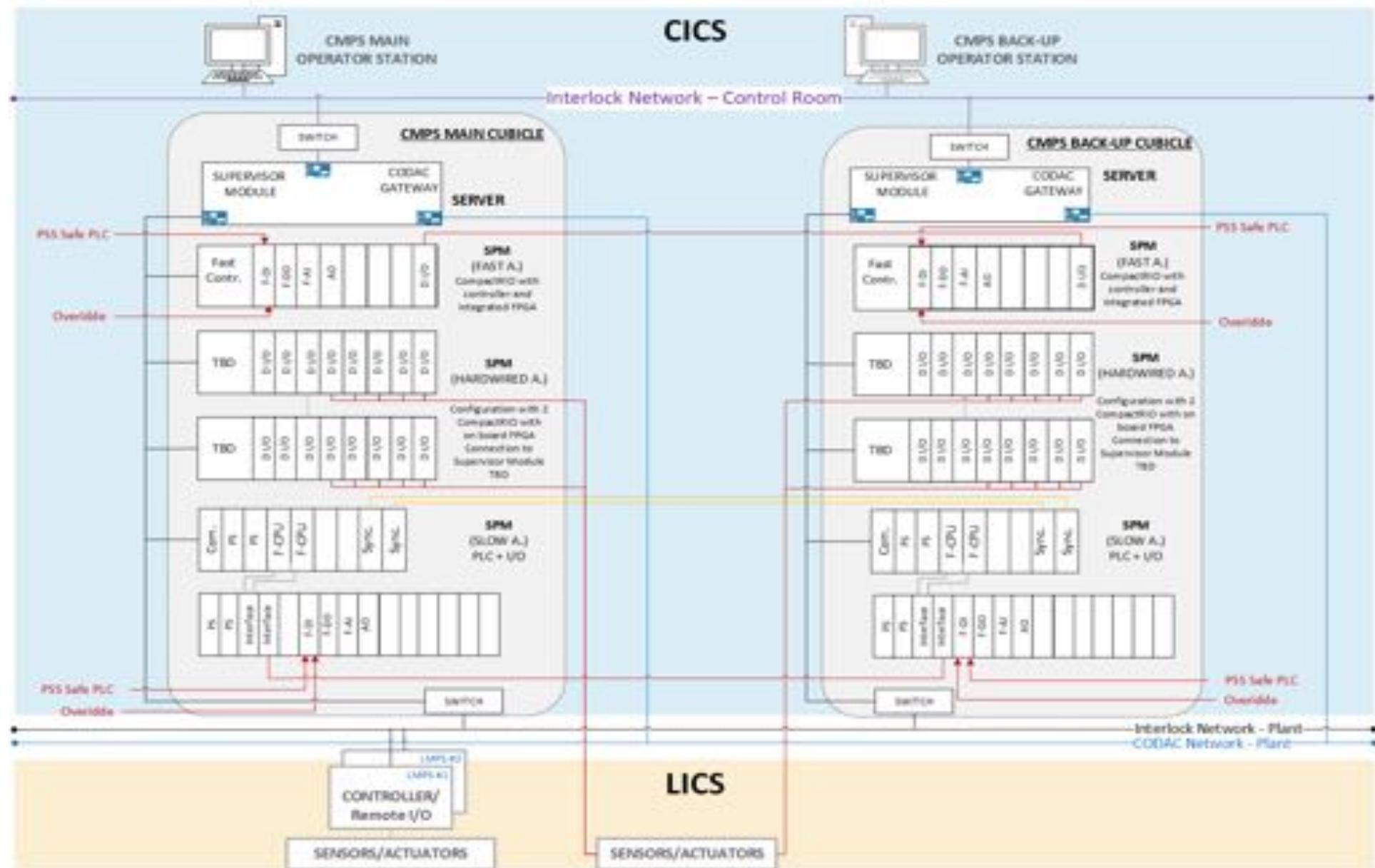
Option A: if hardware components of Hardwired Architecture need to be separated from those of the fast architecture



Option B: integrating the hardware components of Hardwired Architectures can be integrated in the fast controller chassis.

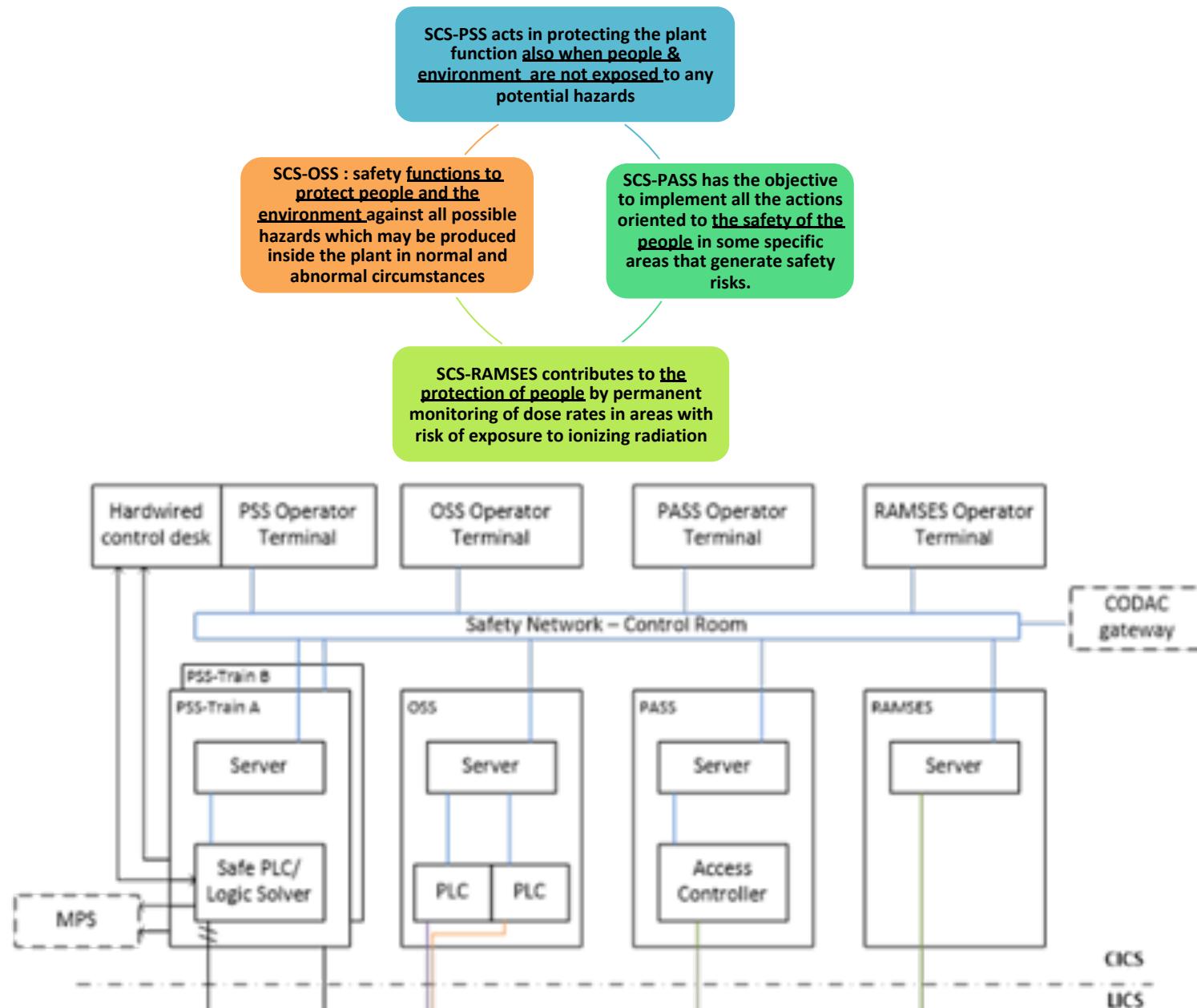


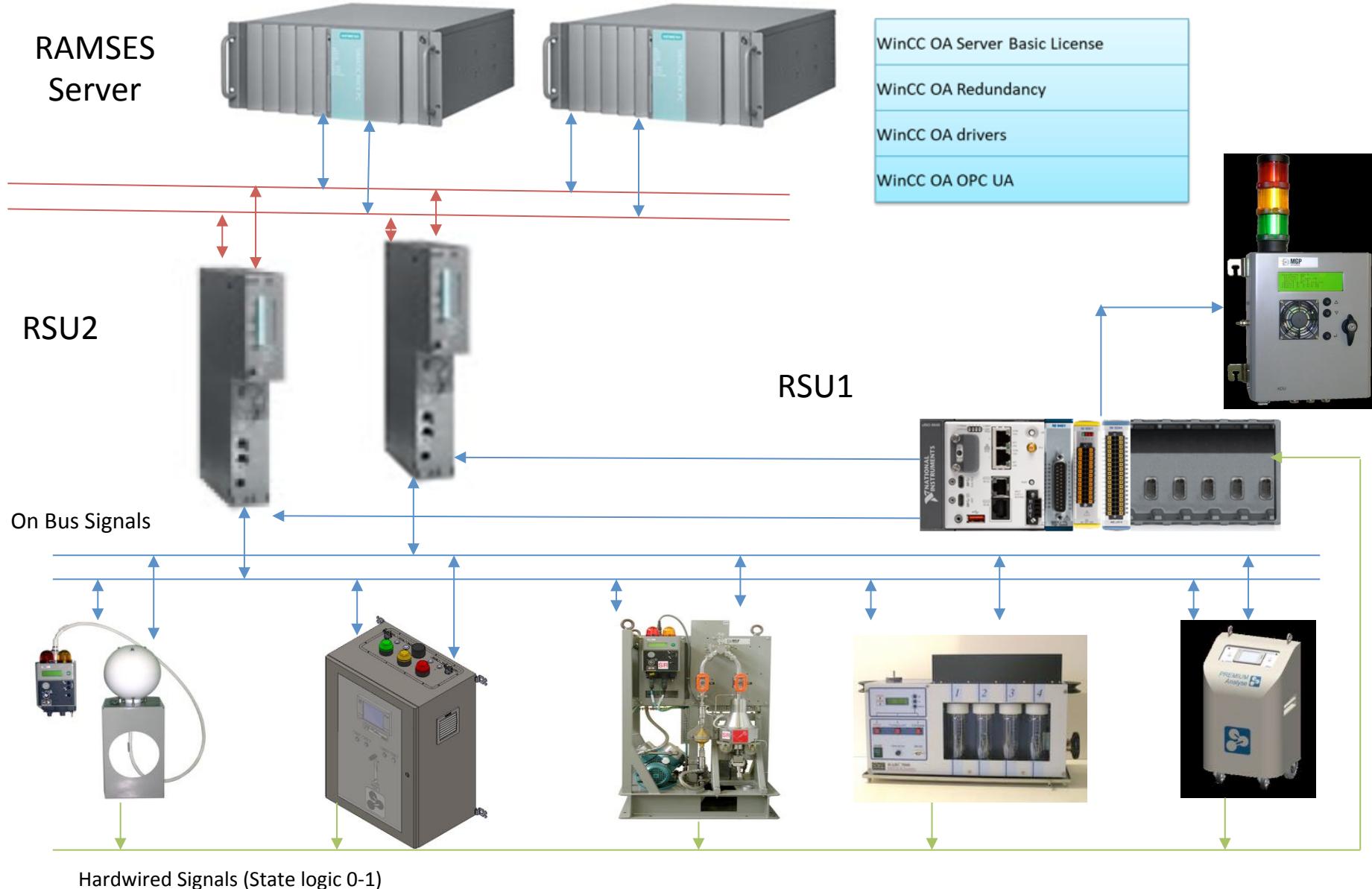
Central MPS Overall Architecture



SCS

SCS: Main Functions





Conclusion



ASSESSED

- Design of the **Central** Instrumentation and Control Systems and interfaces with **Local** Instrumentation and Control Systems at a **Definition Design phase**.
- **Main components for Networks, Timing System, HMI, Data Management, Control Room, Alarms/Warnings** have been characterized
- Basis of the **control framework (EPICS) implementation**
- Main control logics defined, need verification and completion.



A step forward...

- Improvement of control **logics** in operational and emergency conditions
- Detailed design of the **control frameworks** (EPICS,)
- Detailed Safety Control System design for the following subsystems :
 - **Occupational Safety (OSS)**
 - **Personnel Access (PASS)**
 - **Environment Radiation Monitoring System (RAMSES)**
- **Safety** signals identification (PSS) and **SIC** components design
- Evaluation of **Power Quality** and EMI
- Project **integration activities**



The near future...

- Completion and integration of control and operation activities
- Improvement of **CICS-LICS integration: use-cases**
- Overall control system (software and hardware) **integration**
- **Activation of the FWC in 2022**



PLANNING