



WPENS/DONES ***General overview on*** **Central Instrumentation and Control Systems (CICS)**

WIP FUSPHY

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VC

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1. Introduction to the DONES Project
2. Central Instrumentation and Control Systems
3. Further works in FP9 (2022-2025)

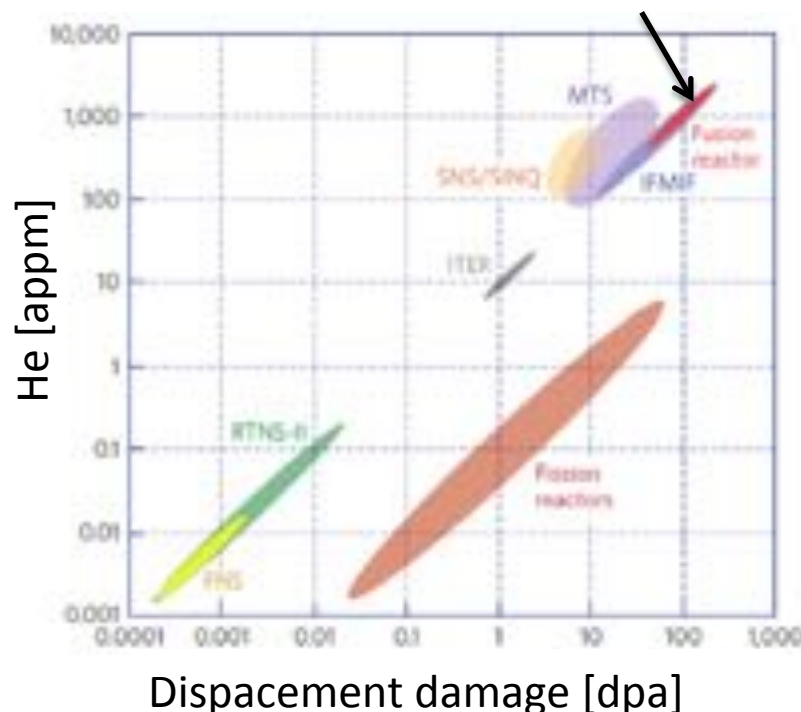
Introduction to the DONES Project

Why a neutron source for fusion?



The first wall will be exposed to high heat fluxes, radiation damage from 14.1 MeV neutrons and He injection from the plasma as well as He production from (n,α) reactions.

In DEMO: **~10-12 appm He/dpa**



Presently available n sources are not adequate to reproduce fusion-like environment

➤ **Fission reactors:**

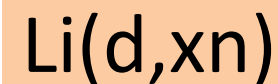
0.3 appm He/dpa

➤ **Spallation sources:**

50-70 appm He/dpa, pulsed, light ions,...



International consensus was reached on developing accelerator-based neutron sources exploiting **D-Li stripping reactions**:



as the optimal choice to provide **suitable n flux and spectrum** to reproduce the irradiation conditions of fusion reactors

A 40-years long history...



In the '80s

FMIT (Fusion Materials Irradiation Test) in the US
deuterons at 100 mA in CW and 35 MeV for a 0.01 l volume

In the '90s

ESNIT (Energy Selective Neutron Irradiation Test) in Japan
deuterons at 50 mA and 40 MeV for a 0.125 l volume

Since 1994

IFMIF (International Fusion Materials Irradiation Facility)
RF, US, JA, EU joined efforts and generated a baseline

Since 2007

IFMIF/EVEDA project included in the EU-JA Broader Approach
Agreement

JA, EU joined efforts



IFMIF Intermediate Engineering Design report (2013)

The staged approach

Stage	Objective	Accumulated damage
DEMO Phase-I	Start-up and feasibility evaluation	< 20 dpa (Fe)
DEMO Phase-II	Availability improvement and lifetime	< 50 dpa (Fe)
Power Plant	Commercial operation	> 100 dpa (Fe)

**Demo-Oriented early
NEutron Source (DONES)**



Upgrade to full IFMIF

Requirement	Value	Remarks
Accumulated damage / irradiation volume	<ul style="list-style-type: none"> 20-30 dpa_{NRT} (Fe) in < 2.5 years over 300 cm³ 50 dpa_{NRT} (Fe) in < 3 years over 100 cm³ 	<p>> 8-12 dpa/fpy in 0.3 l</p> <p>> 16 dpa/fpy in 0.1 l</p>
Irradiation Temperature	250-550 °C	Actively controlled
Plant lifetime	30 years	
PIE	External lab	

DONES-related activities at the EU level are presently running in different frameworks:



- **IFMIF/EVEDA** (included in the BA)



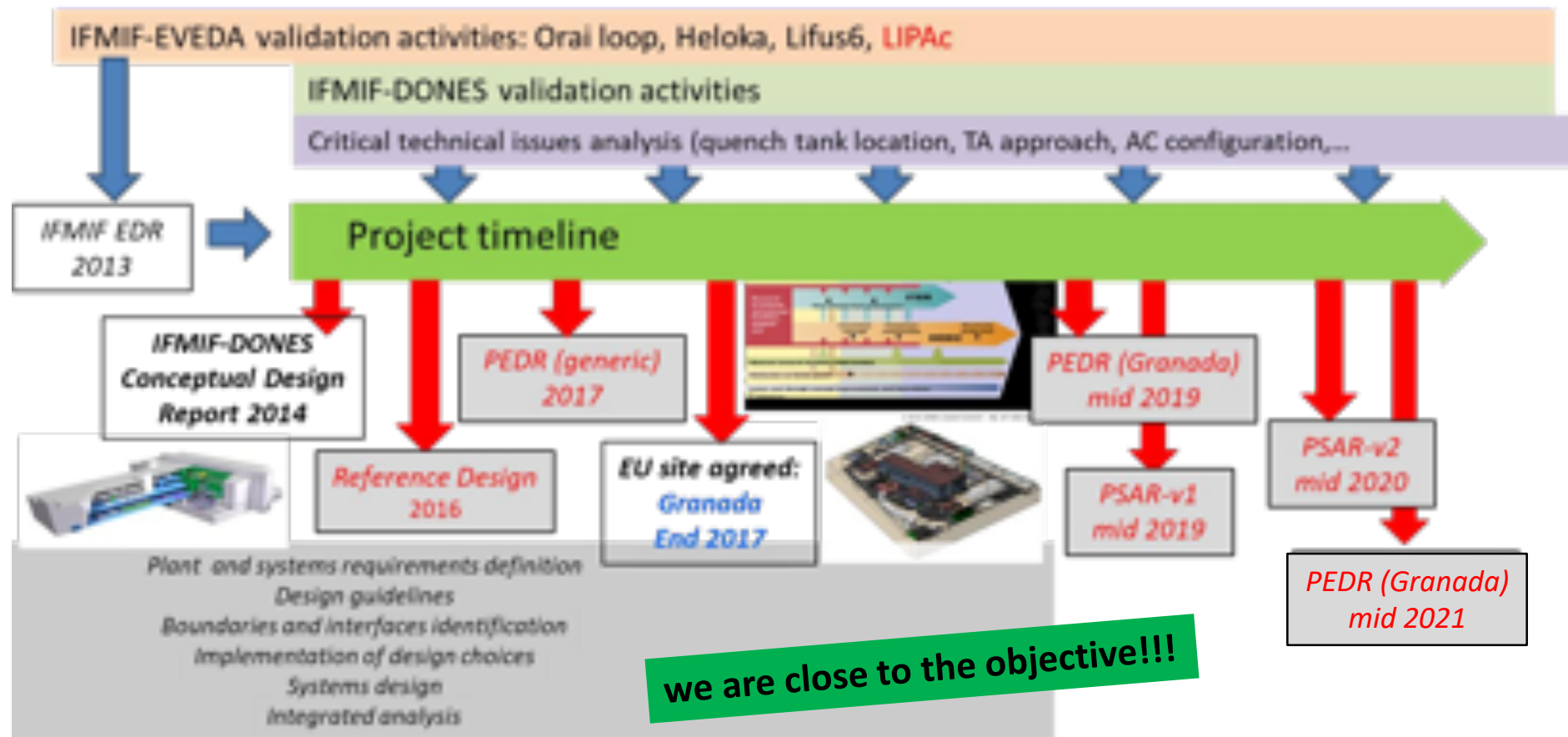
- **WPENS** –including specific Industry contract- (EUROfusion WP)

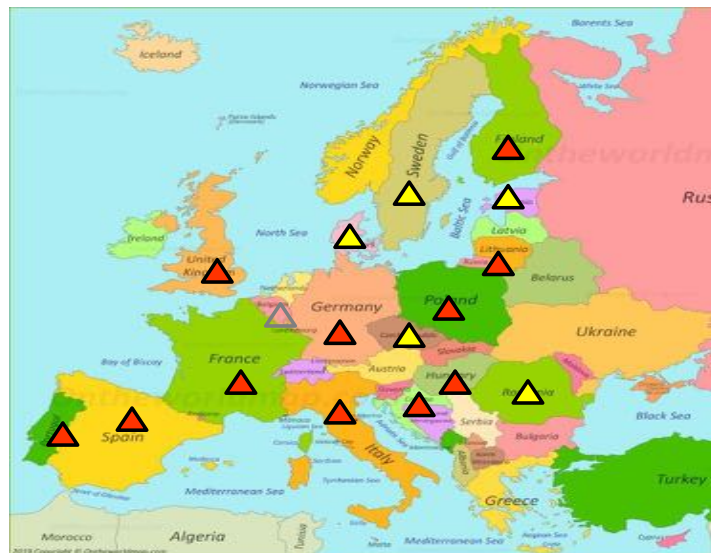


- **DONES-PreP** (ESFRI preparatory phase, EURATOM CSA)

DONES-PRIME
DONES-UGR

- **DONES-PRIME** and **DONES-UGR** (Spanish funded projects)





Up to 16 RUs (in some cases involving also several Associated Entities –research institutions or companies- in the country)

NEW PHASE!

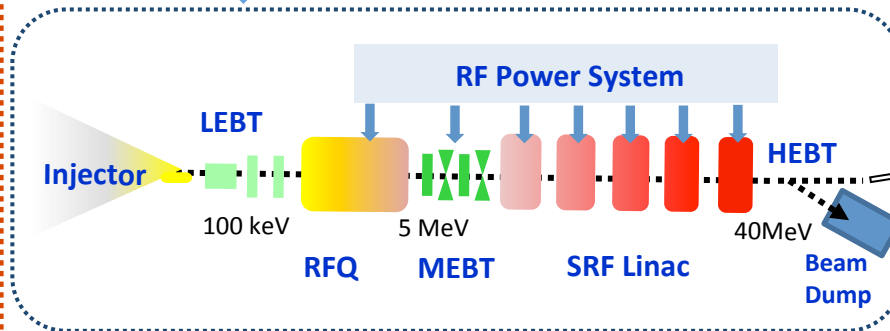
WPENS	2021	2022	2023	2024	2025	2026	2027
DONES Engineering Design	Buildings, Plant Systems, Lithium Systems, Remote Handling						
	Accelerator and Test Systems						
	Control Systems						
Prototyping and qualification	New facilities construction						
	Facilities (LIFUS6, n_TOF, DRP, MARIA, HELOKA, RF lab, SUPRATECH, Li purification loop, Li safety,...) exploitation						
	Prototypes (HFTM, STUMM, resonant cavity, TA, QT, RF source,...) fabrication and testing						
Support to LIPAc	Mirror control room						
	Use of LIPAc and operational expertise						
Transversal activities	Safety and neutronics for licensing and design			Safety and neutronics for operation			
	Logistics, RAMI and maintenance for construction			Logistics, RAMI and maintenance for operation			
	Remote Handling and Waste Management for construction			Remote Handling and Waste Management for operation			
	Technologies for exploitation (modules engineering, SSTT, modelling,...)						
Project Integration				Configuration management and CAD model			
				Requirements and interfaces management			

Accelerator Systems

Accelerator Ancillaries

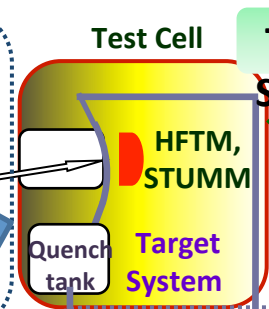
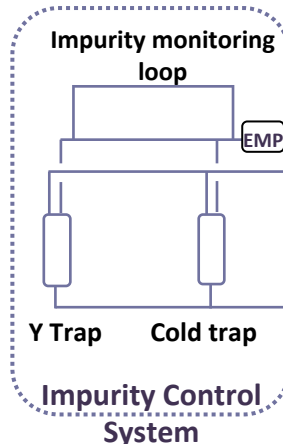
D+ 5 MW ion beam
125 mA, 40 MeV

Li jet flowing @ 15 m/s, 250 °C on a concave channel to prevent boiling



Same IFMIF concept but...

- Only 1 accelerator
- Only HFTM used
- No PIE facility

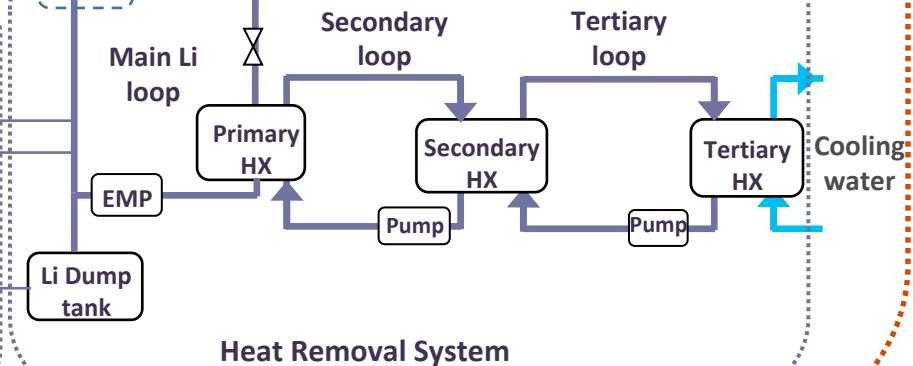


Test Systems
Test Systems Ancillaries

$n \text{ flux } \sim 5 \times 10^{18} \text{ m}^{-2} \text{ s}^{-1}$

Lithium Systems Ancillaries

Lithium Systems



Site, Buildings & Plant Systems

Layout & Site Infrastructures
Buildings
HVAC, Electrical Power Supply, HRS, etc.
Remote Handling System

Central Instrumentation and Control Systems

CODAC System
Machine Protection System
Safety Control System

Introduction to the Central Instrumentation and Control Systems (CICS)

ENEA

Mauro Cappelli (Coordinator)



CIEMAT

Joaquin Molla

Victor Gutierrez



Ansaldo Nucleare

Andrea Bagnasco (SR)

Francesca Ambi (SR)

Enrico Botta (SR)



University of Granada

Javier Diaz



IPFN

Jorge Sousa



S2 Innovation (New Comer 2021)

Wojciech Soroka

Piotr Goryl



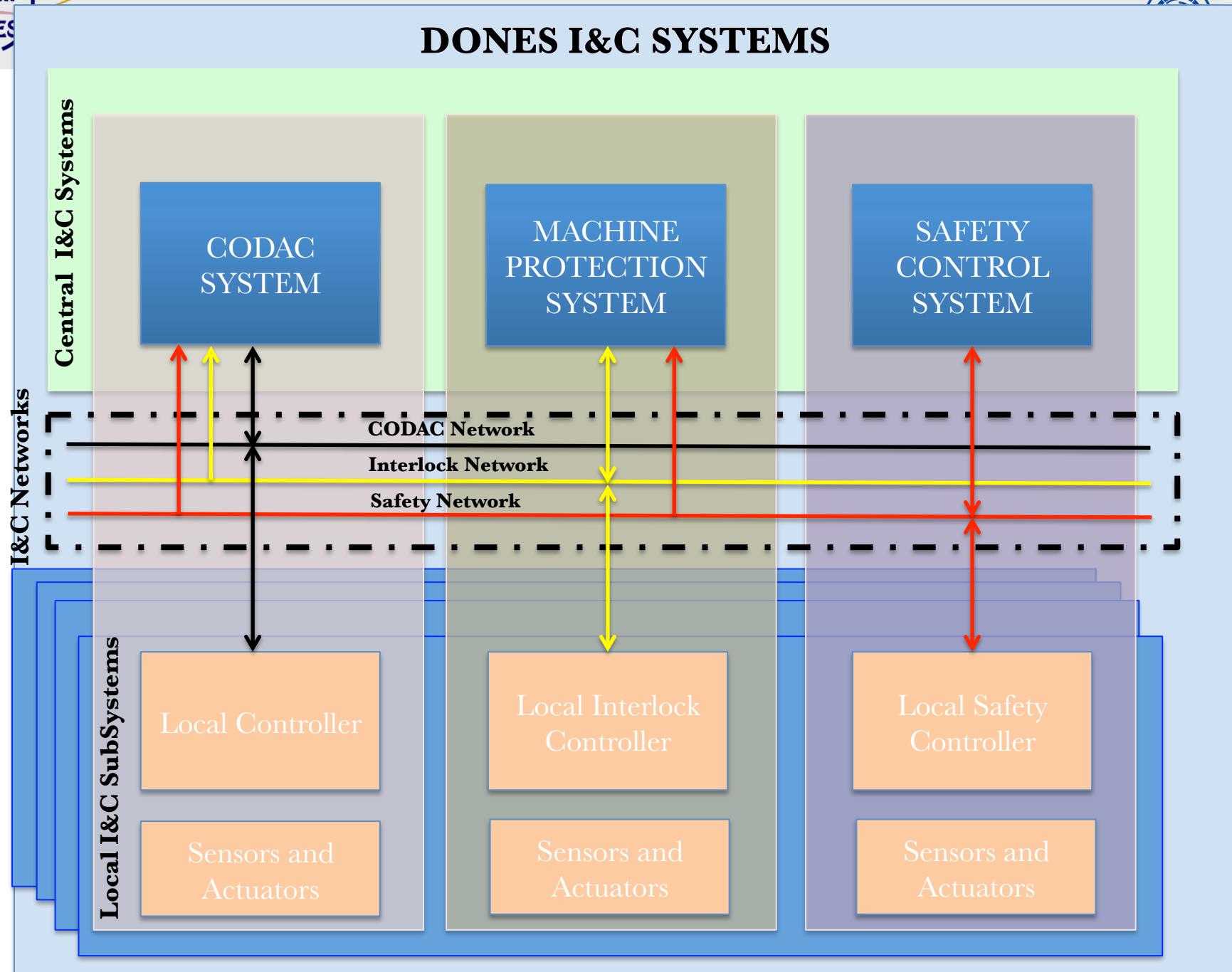
University of Aalborg (New Comer 2021)

Zhe Chen

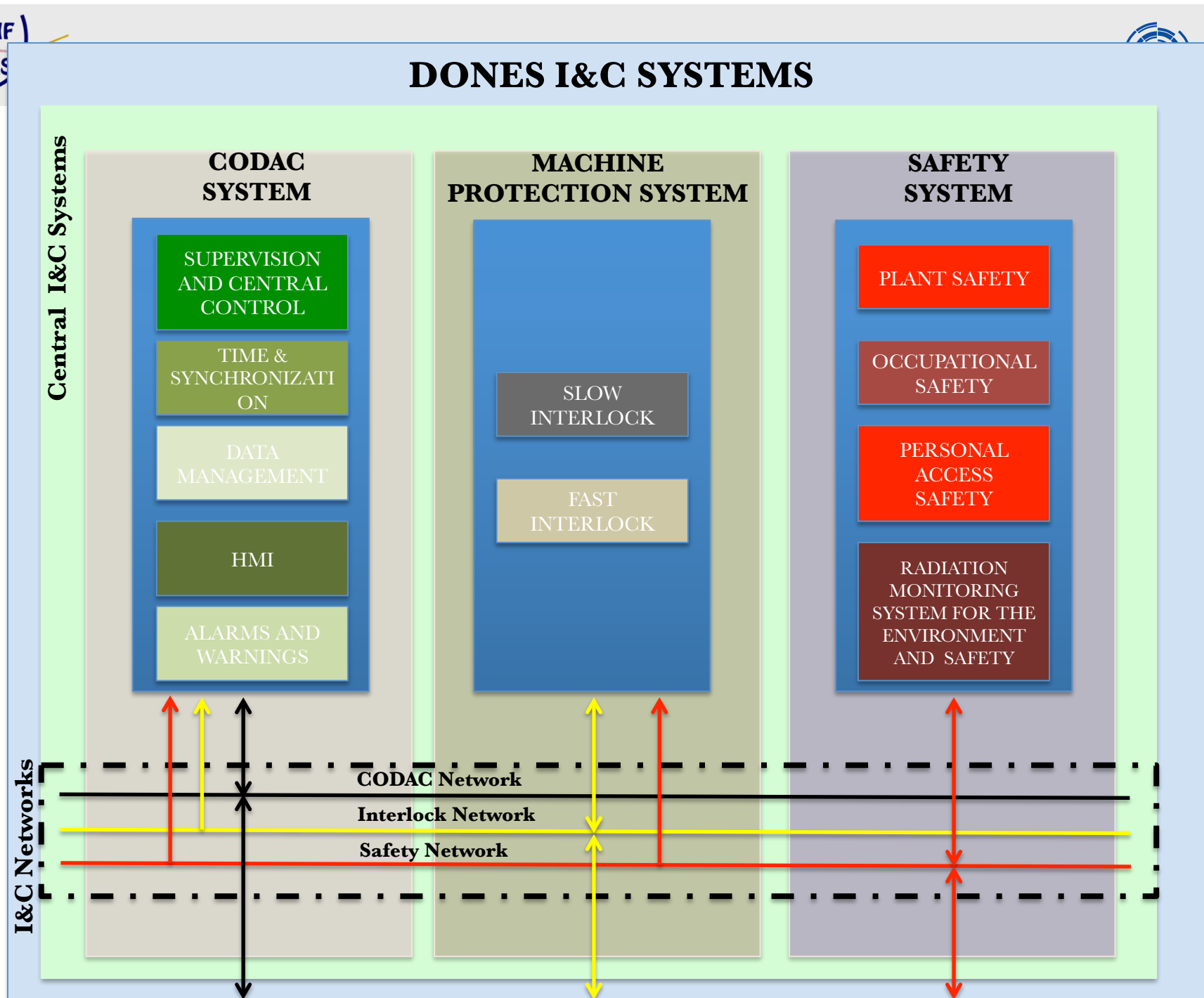


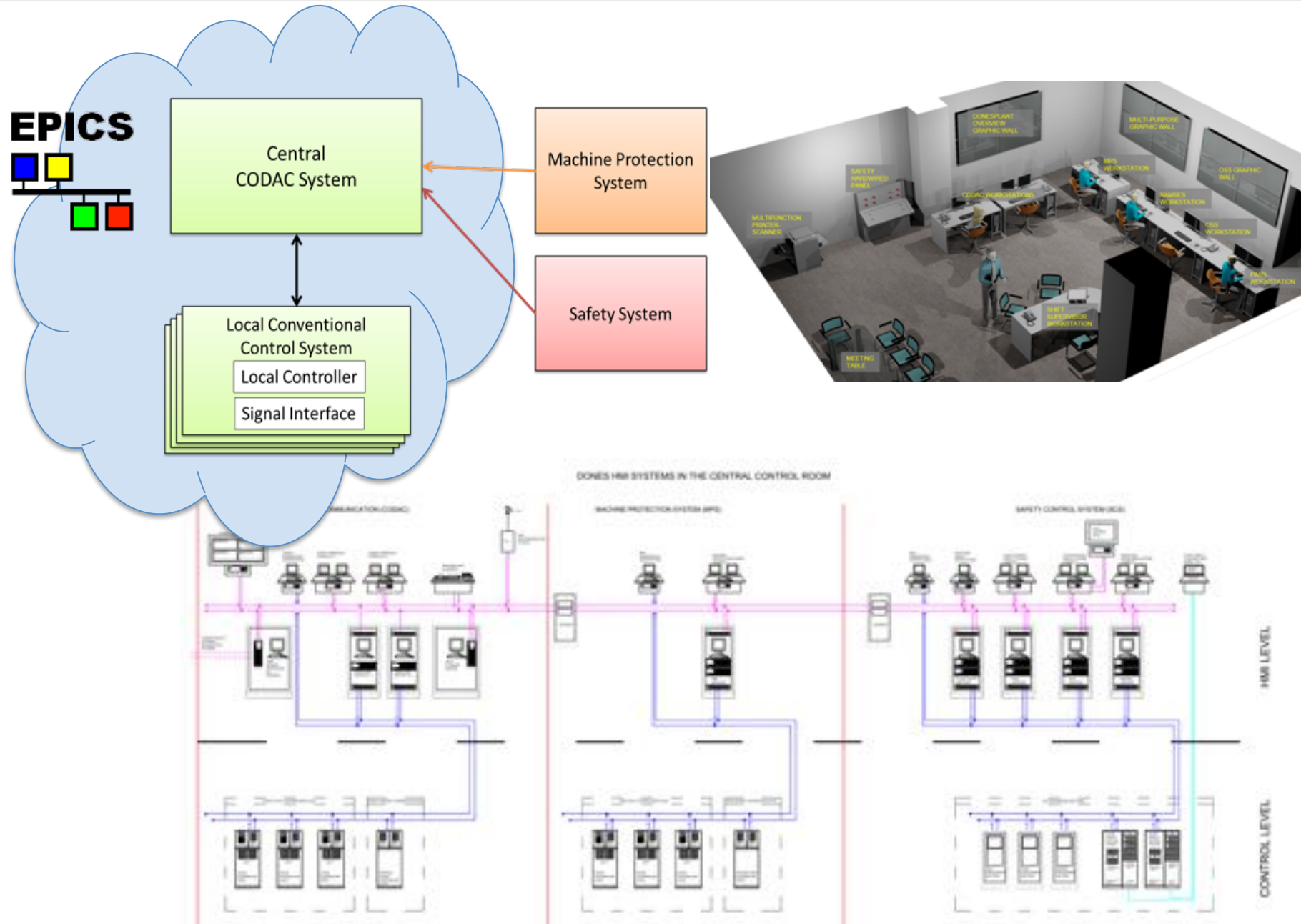
General architecture

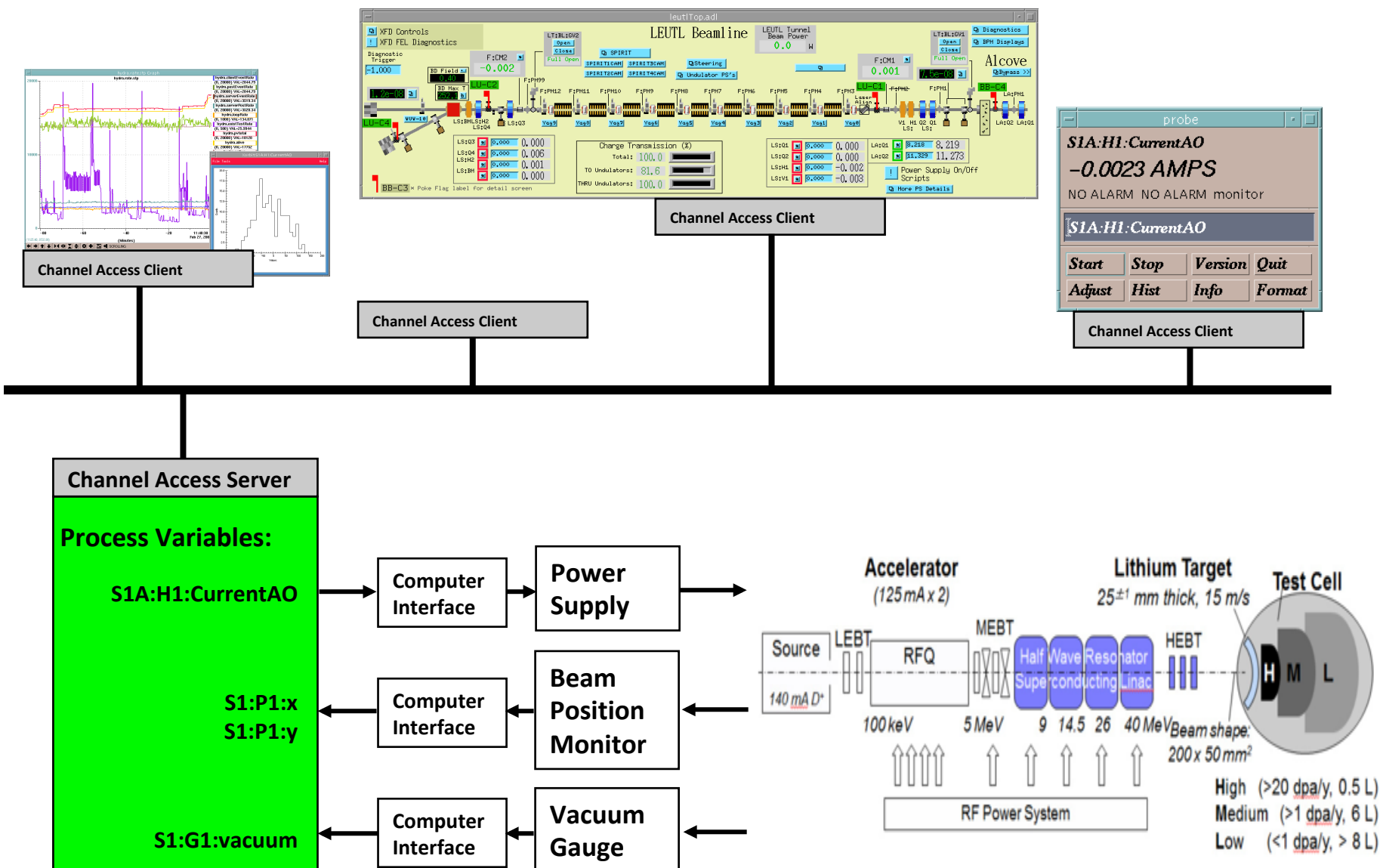
DONES I&C ARCHITECTURE



DONES I&C ARCHITECTURE

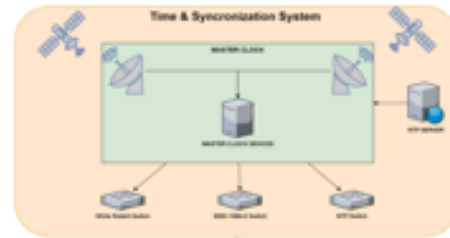








* Estimated value with no LR confirmation



0

MASTER CLOCK
(GNSS + OSCILLATOR + STEPPER)

Time generation



1

TTP (< 10ns) Establish RF dissemination
IEEE-1588-2019 (or White Rabbit)



2

LTP (50ns - 500ns)
IEEE-1588-2019 (hardware)



3

IP (50us - 1ms)
IEEE-1588-2019 (software) or NTP

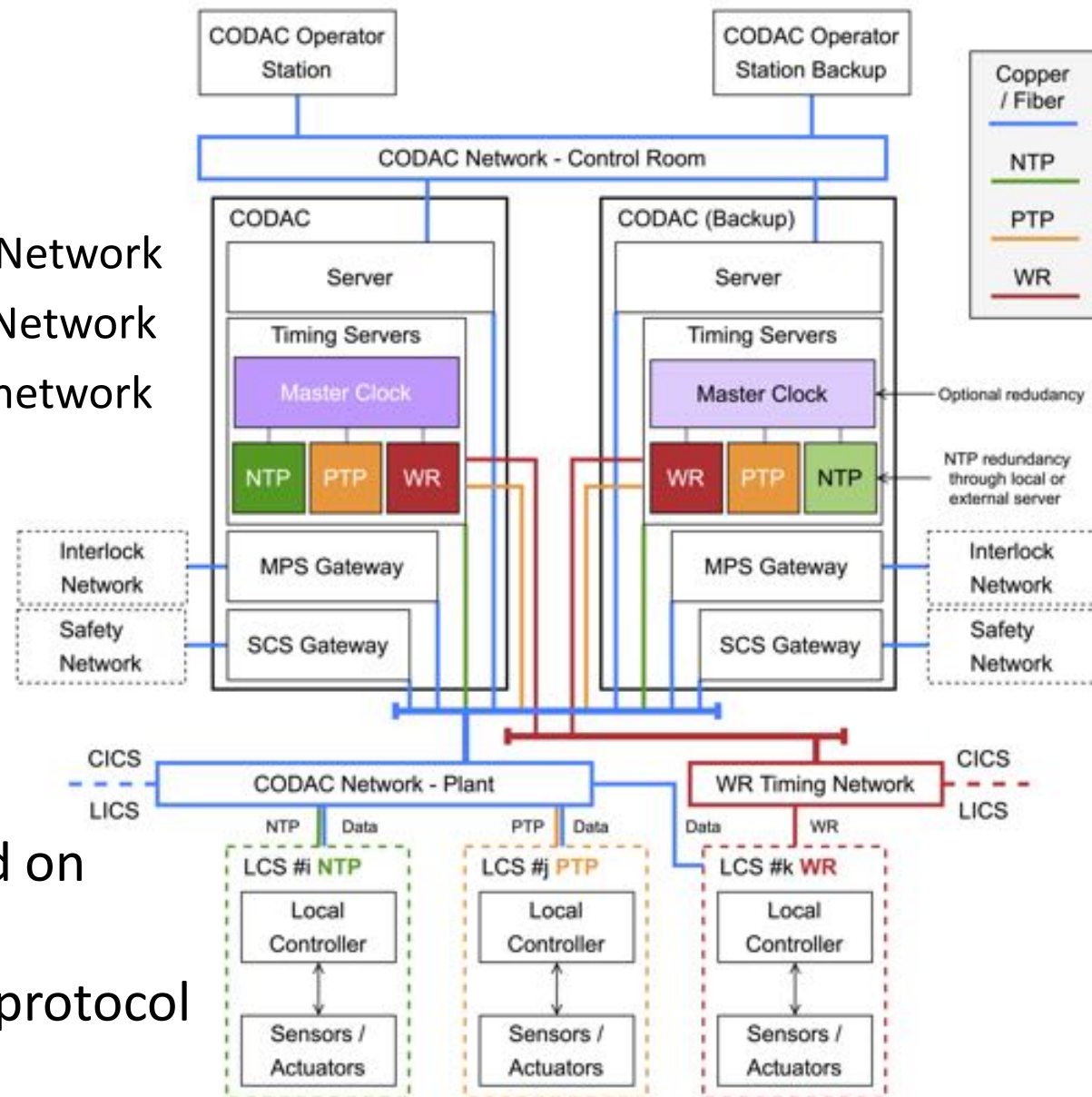


Time transfer
based on
Ethernet
protocols

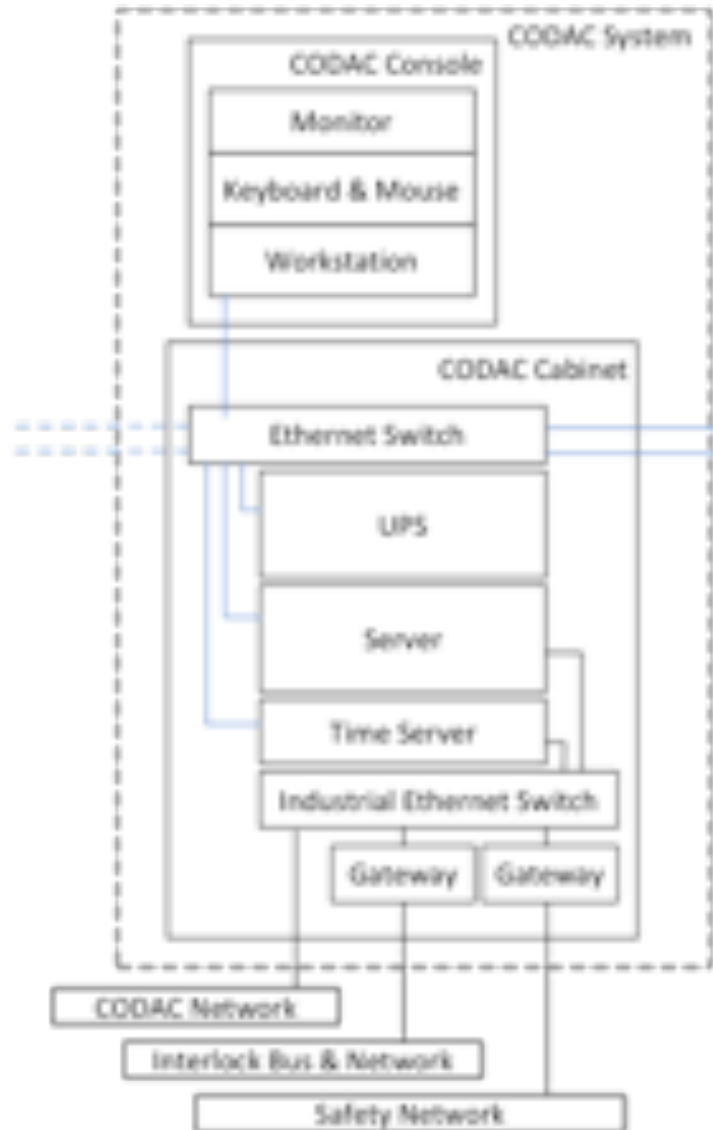


Integration

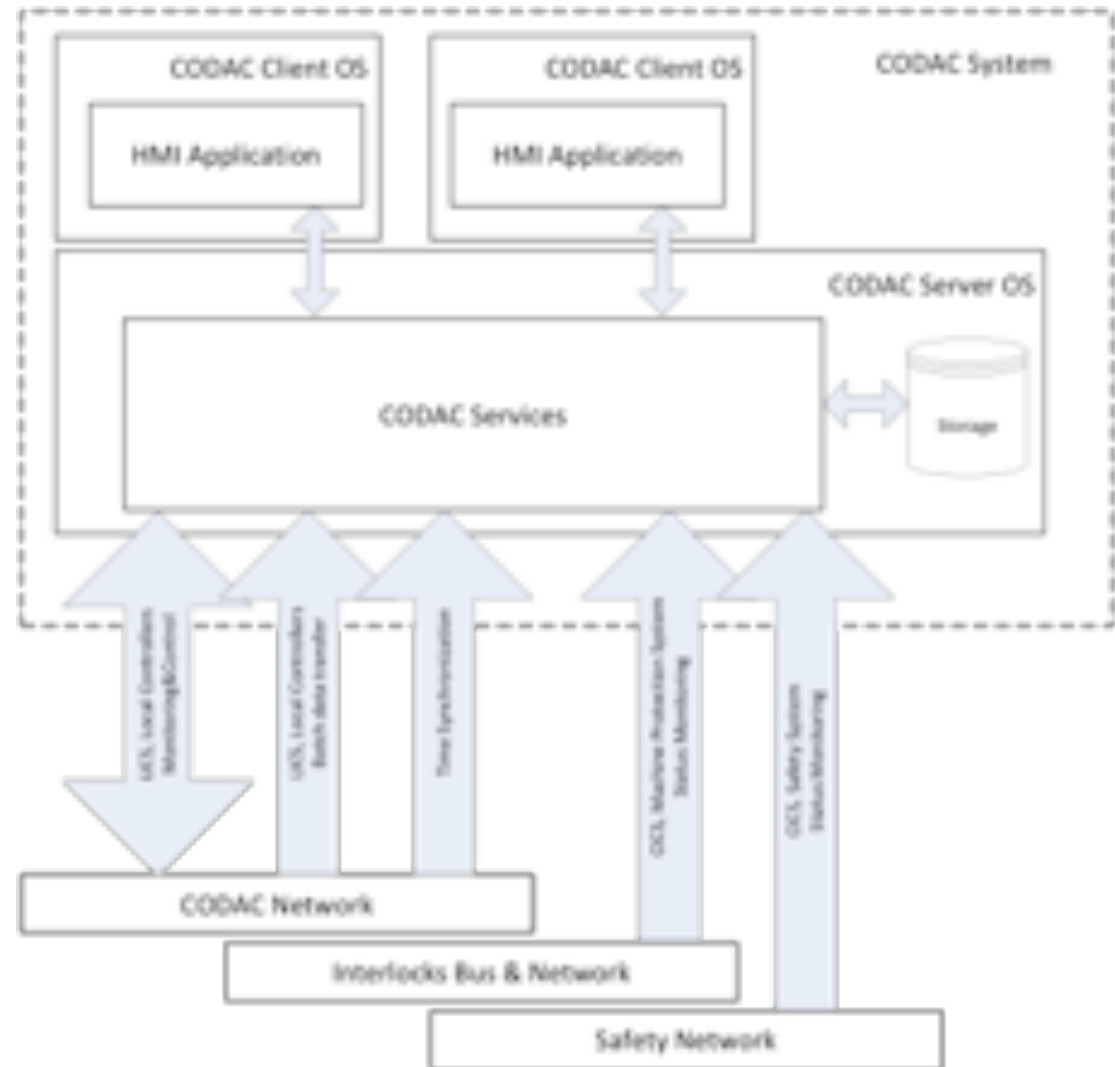
- 3 Timing Servers
 - **NTP**: to CODAC Network
 - **PTP**: to CODAC Network
 - **WR**: additional network
- **Master Clock**
- Backup side
 - Master Clock
 - Time Servers
- LICS may depend on more than one synchronization protocol



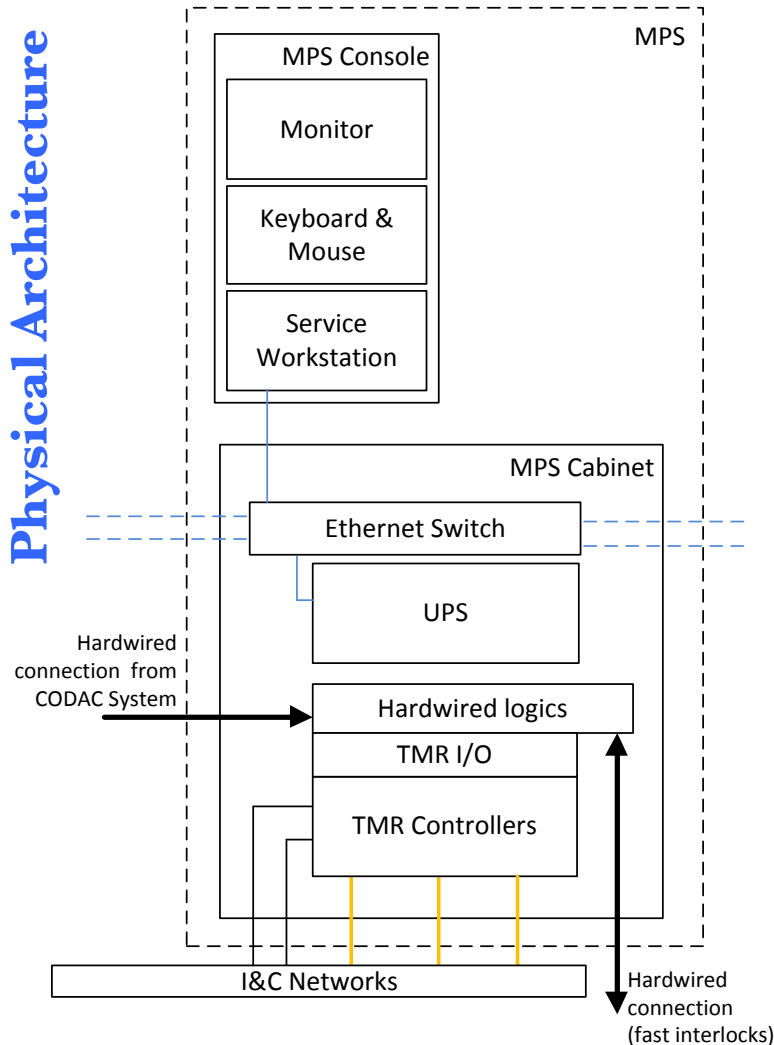
Physical Architecture



Software Architecture



Physical Architecture

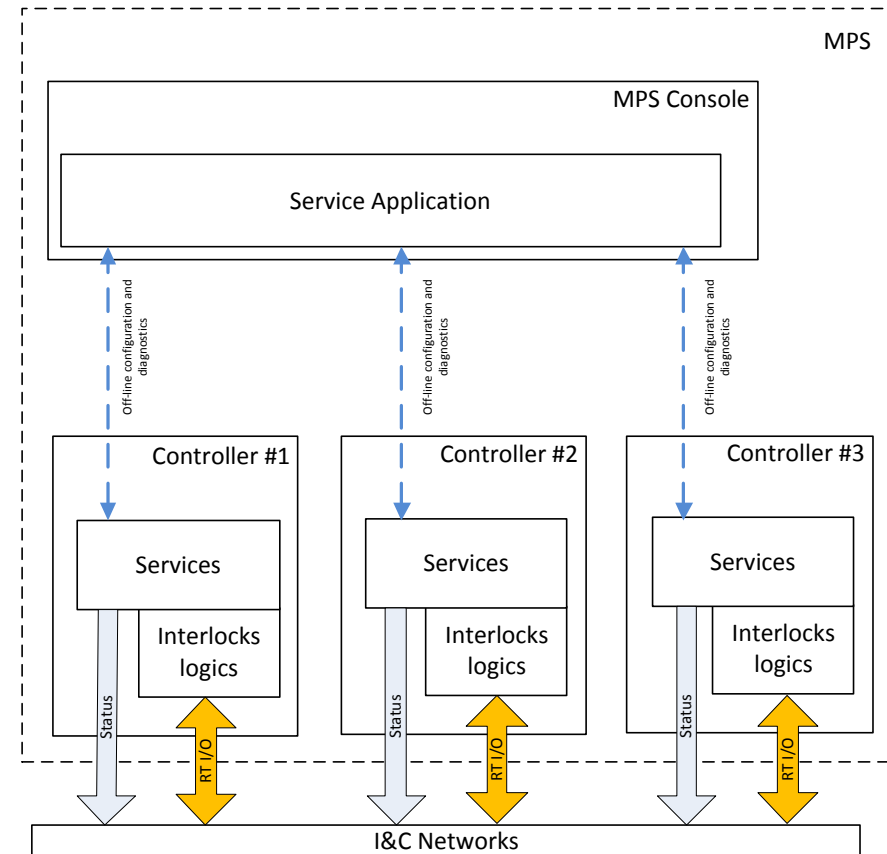


Three Modular Redundant (TMR) controller for slow interlocks

Hardwired logics for fast interlocks

Service workstation for configuration and management

Software Architecture



Three identical control logics running in parallel

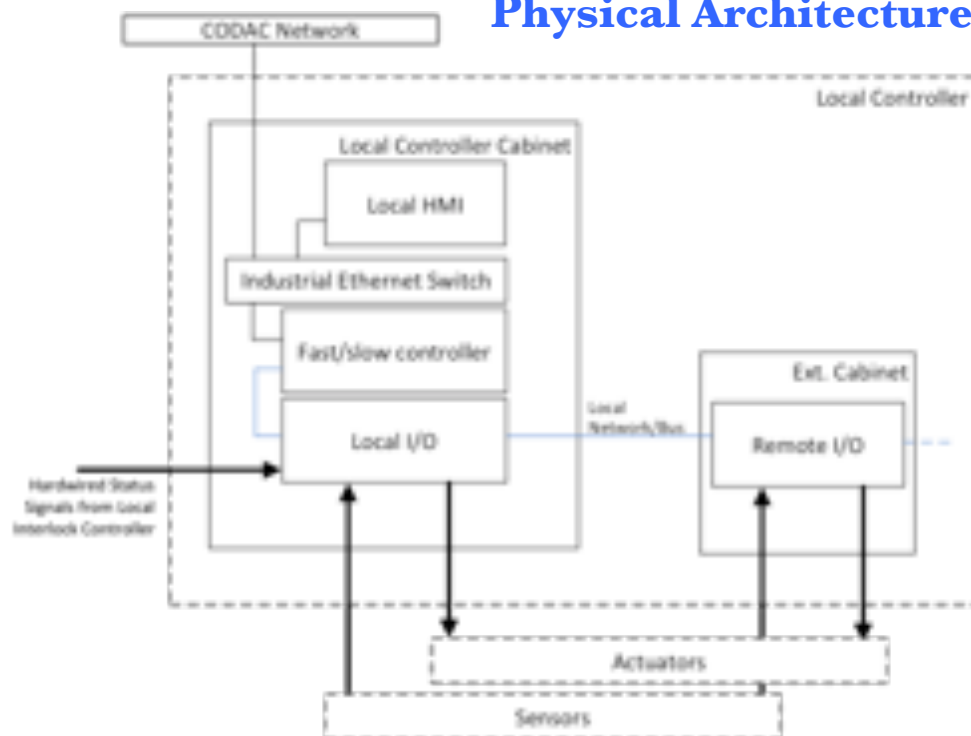
Voting system: logics 2oo3

The typical Local Controller system consists of one **Local Controller Cabinet** and a set **Extension Cabinets**.

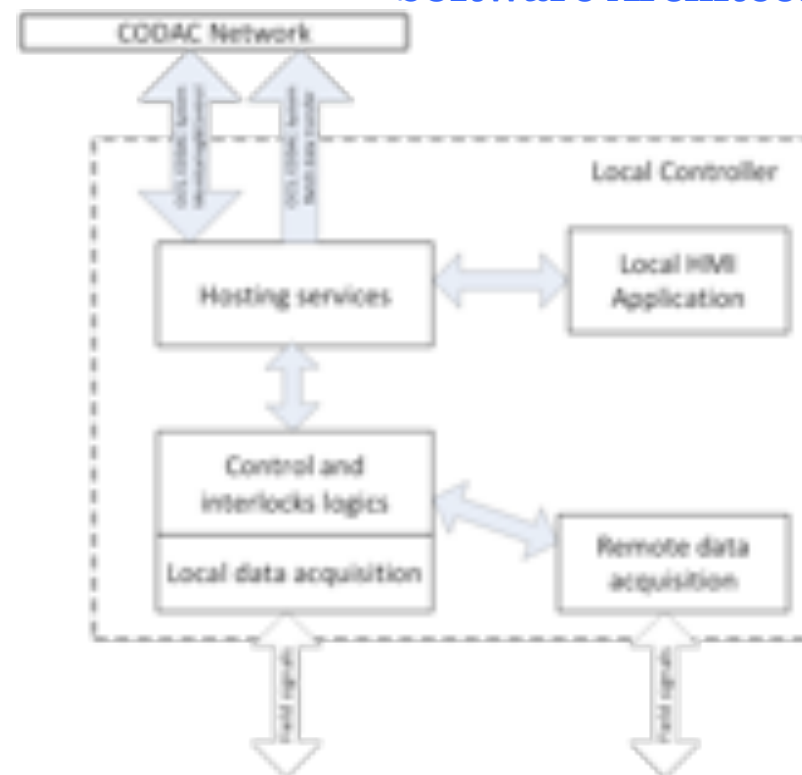
The Local Controller software have to provide the following operation:

- Field data acquisition and generation;
- Field data processing, control loops and soft interlocks execution;
- Data exchange with the CODAC Server;
- Local HMI.

Physical Architecture



Software Architecture



Two layers for logical and physical segregation

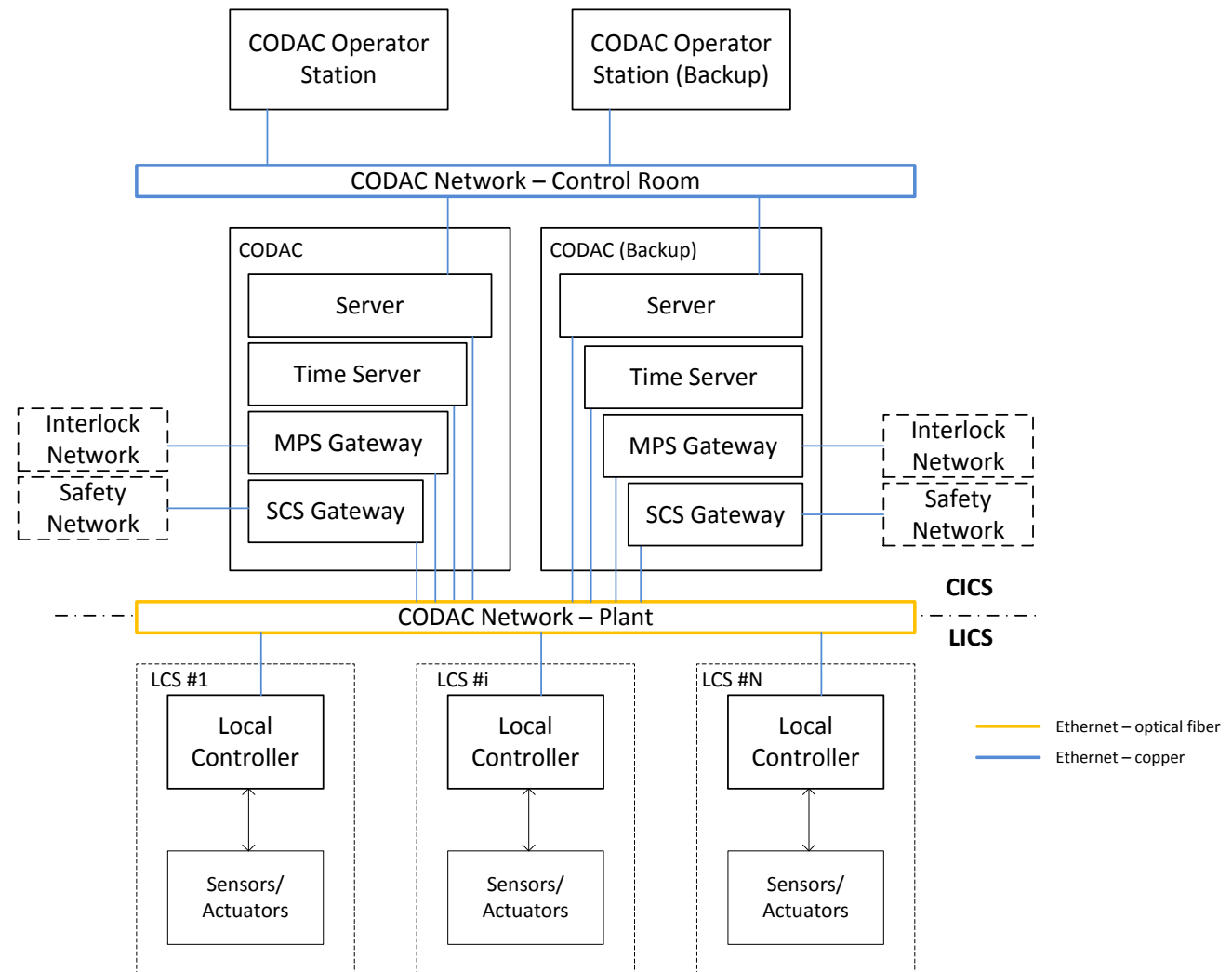
Main requirements

Gigabit Ethernet
(10/100/1000)

Ring-based redundant
architecture

Optical connection for
plant section

Copper for Control
Room section



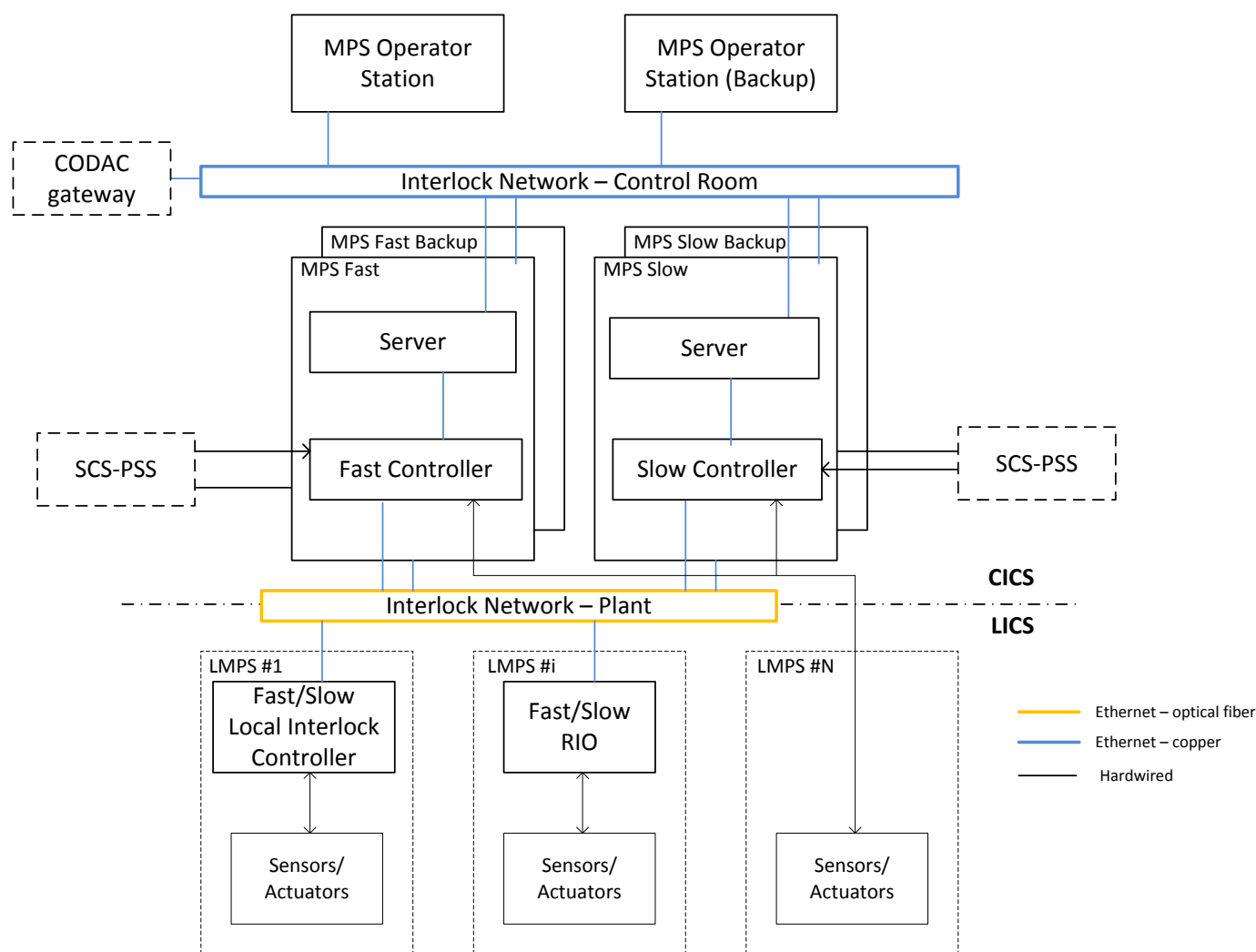
Main requirements

Gigabit Ethernet
(10/100/1000)
ring-based redundant
architecture
Optical connection
for plant section
Copper for Control
Room section
Virtualization for
sharing plant section
between slow and fast
data, assigning
different QoS

Hardwired connections

LMPS and central
fast controllers
SCS and central fast
controllers
Central slow
controller and central
fast controller

Two layers for logical and physical segregation



SCS Networks - Architecture

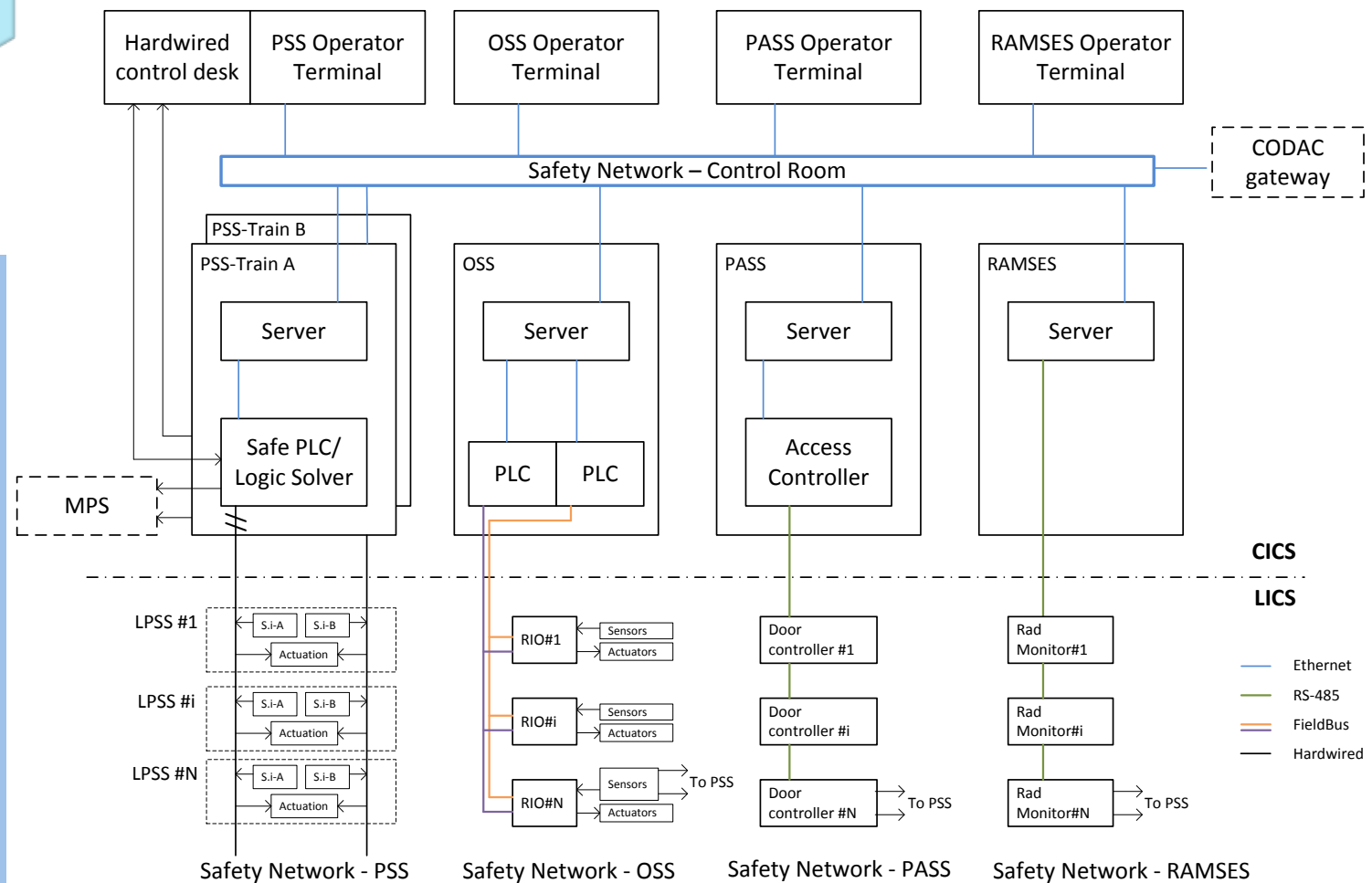


**SEPARATION VS
INTEGRATION**

Different SIC classification, but **access as a whole** from the operators:

- **lower part:** four separate “legs” (different for performance, configuration and physics).

- **upper part:** provides the seamless integration of the safety data to be accessed by the operator and by the CODAC gateway.



The **separation** between the different levels of the networks is always mediated by **servers** (separation layer between the operators and the safety controllers).

An **additional degree of separation** is created toward the interfacing CODAC system (not safety-classified), by means of the CODAC gateway.

MPS

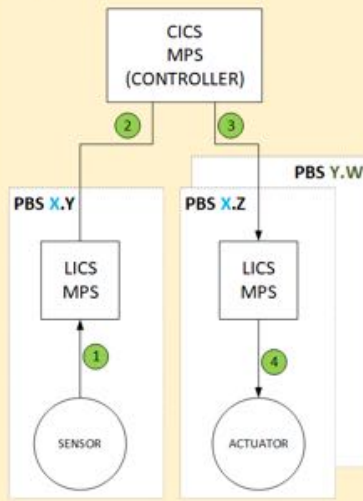
- Inhibits Dangerous Actions
- Management of GOS transitions
- Checks the state and availability of the connected LICS
- Cross-system interlock management.
- Enables or disables the functionalities of the LICS
- Protection against the execution of incorrect operation.

Timing Requirements of Interlocks:

- > 300 ms → Slow Architecture
- From few ms to 300 ms → Fast Architecture
- < 30 μs → Hardwired

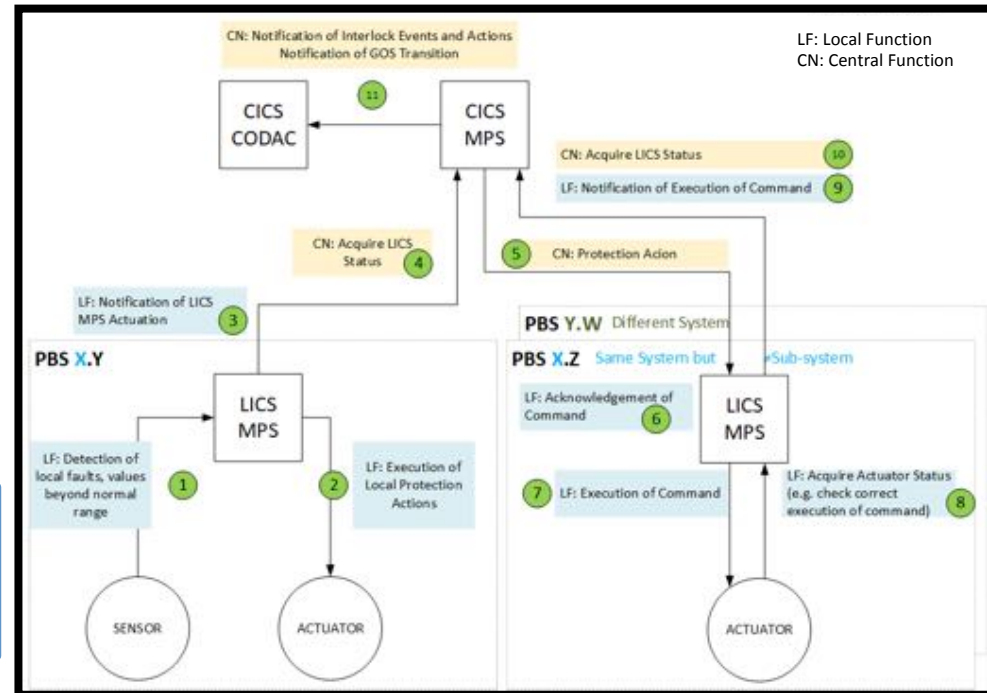
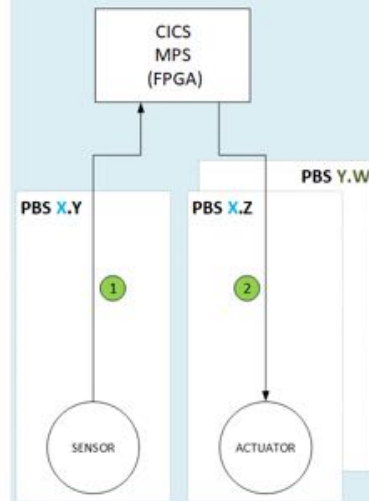
FAST ARCHITECTURE

- 4 Steps
- 3 Controllers (safety response time of certified I/O module ~ hundreds of μs)



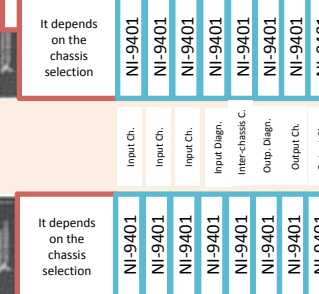
HARDWIRED ARCHITECTURE

- 2 Steps
- 0 Controllers
- FPGA + I/O Modules (response time of 5-20 μs)



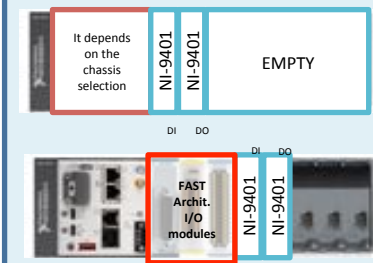
Config. 1 (faster than option 2)

- 1) cRIO-9118, on board reconfigurable Virtex-5 LX 110 (same FPGA used @ ITER in SII 3 configuration but different model of chassis). It needs an external controller (TBD).
- 2) cRIO-9048, FPGA 160T. Same integrated controller of the fast architecture. FPGA ≠ from the one tested by ITER.



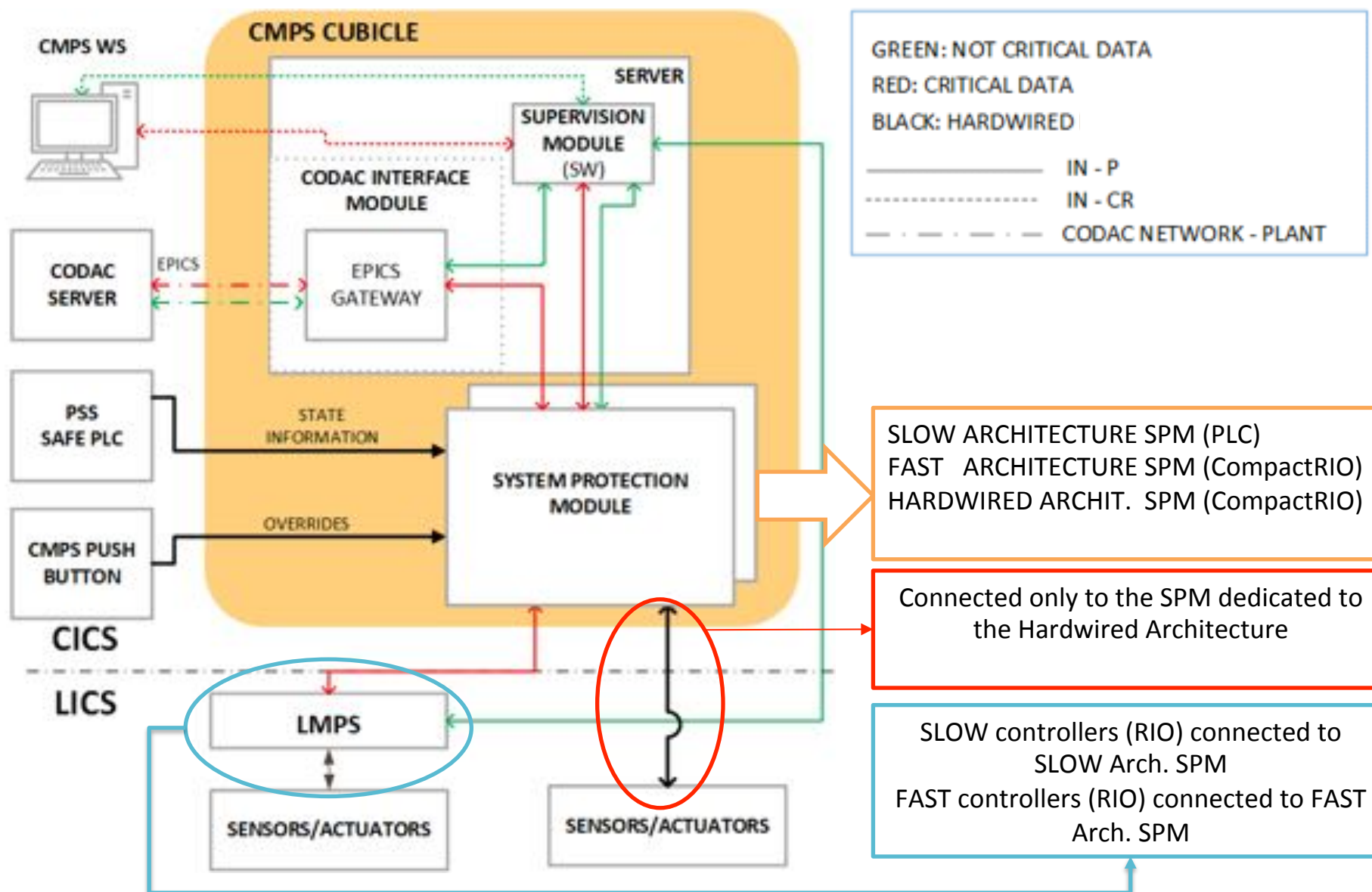
Config. 2 (response time ~ 100 μs)

Option A: if hardware components of Hardwired Architecture need to be separated from those of the fast architecture

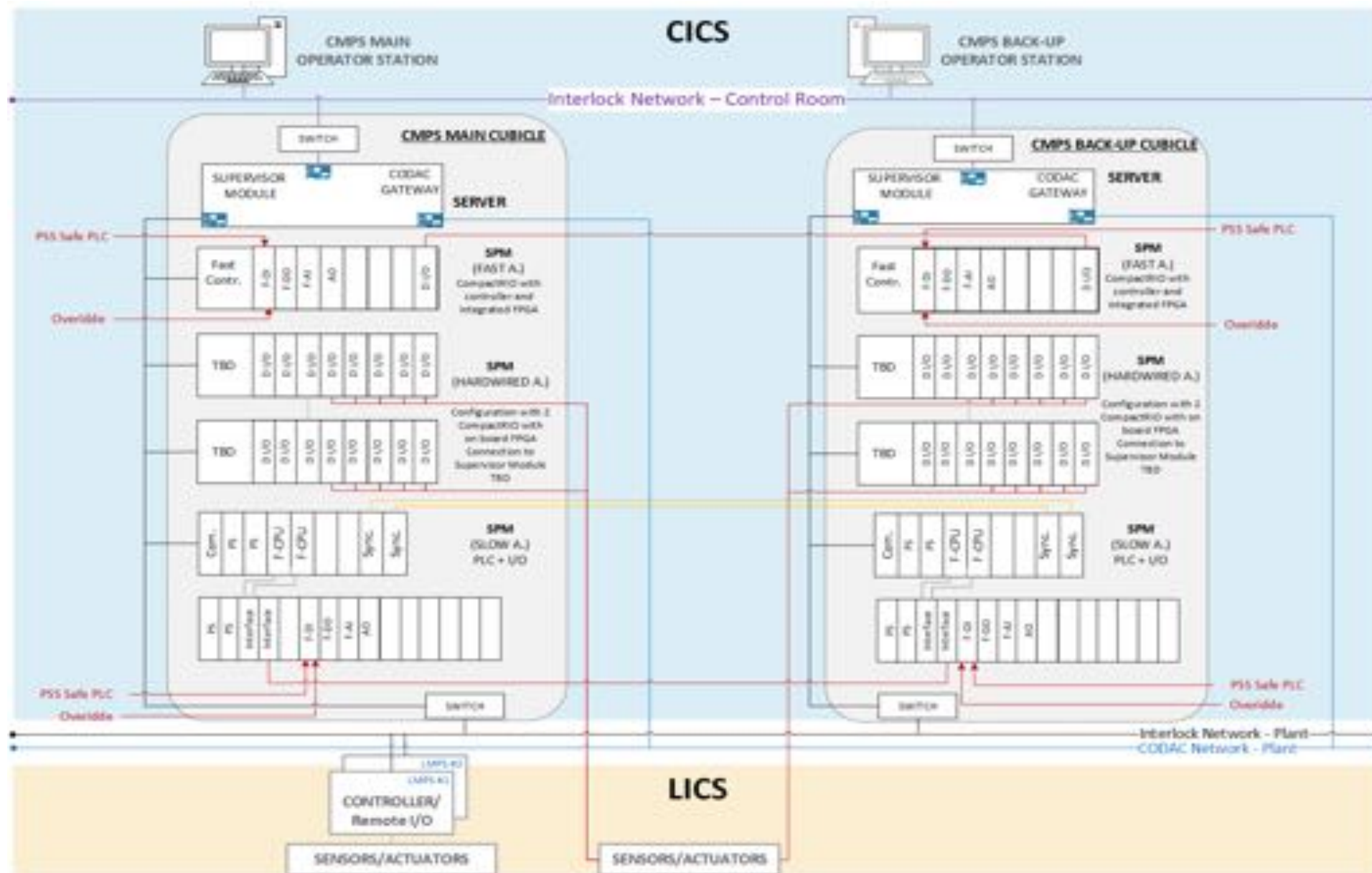


Option B: integrating the hardware components of Hardwired Architectures can be integrated in the fast controller chassis.

MPS – Modules & Data Flow



Central MPS Overall Architecture



SCS

SCS: Main Functions

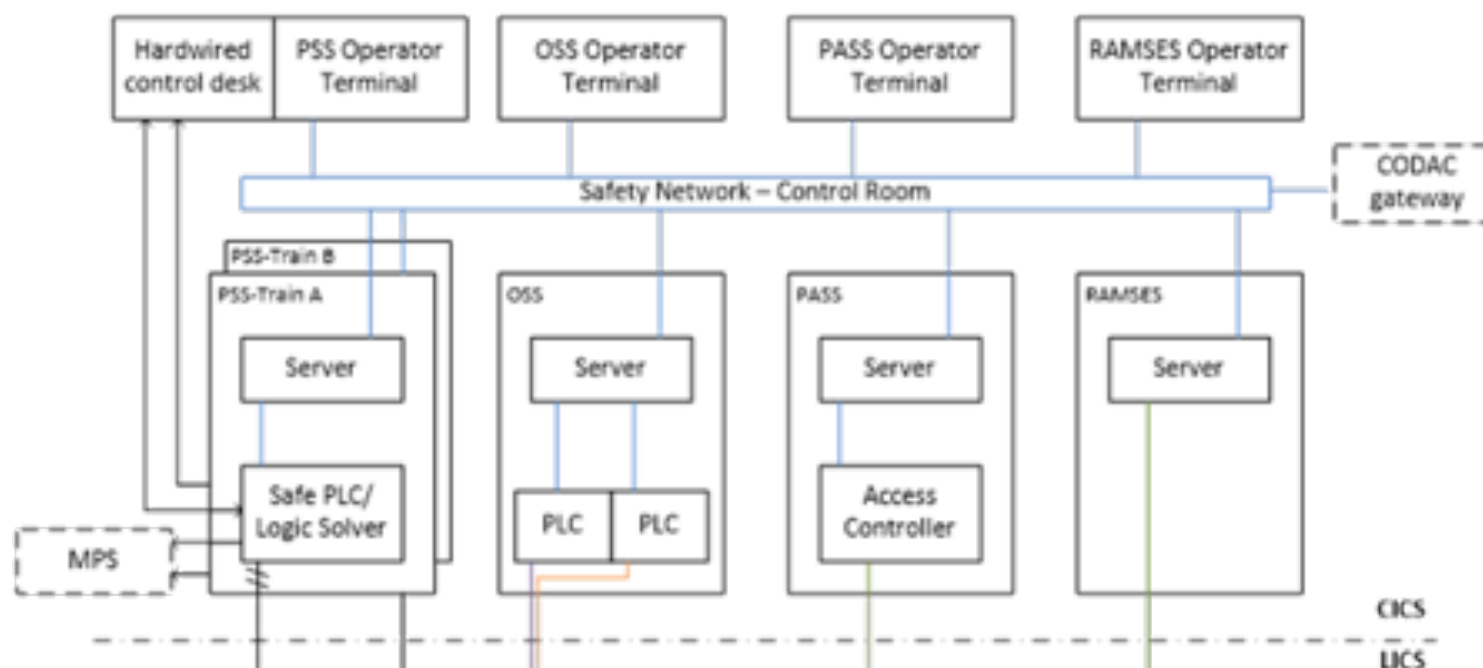


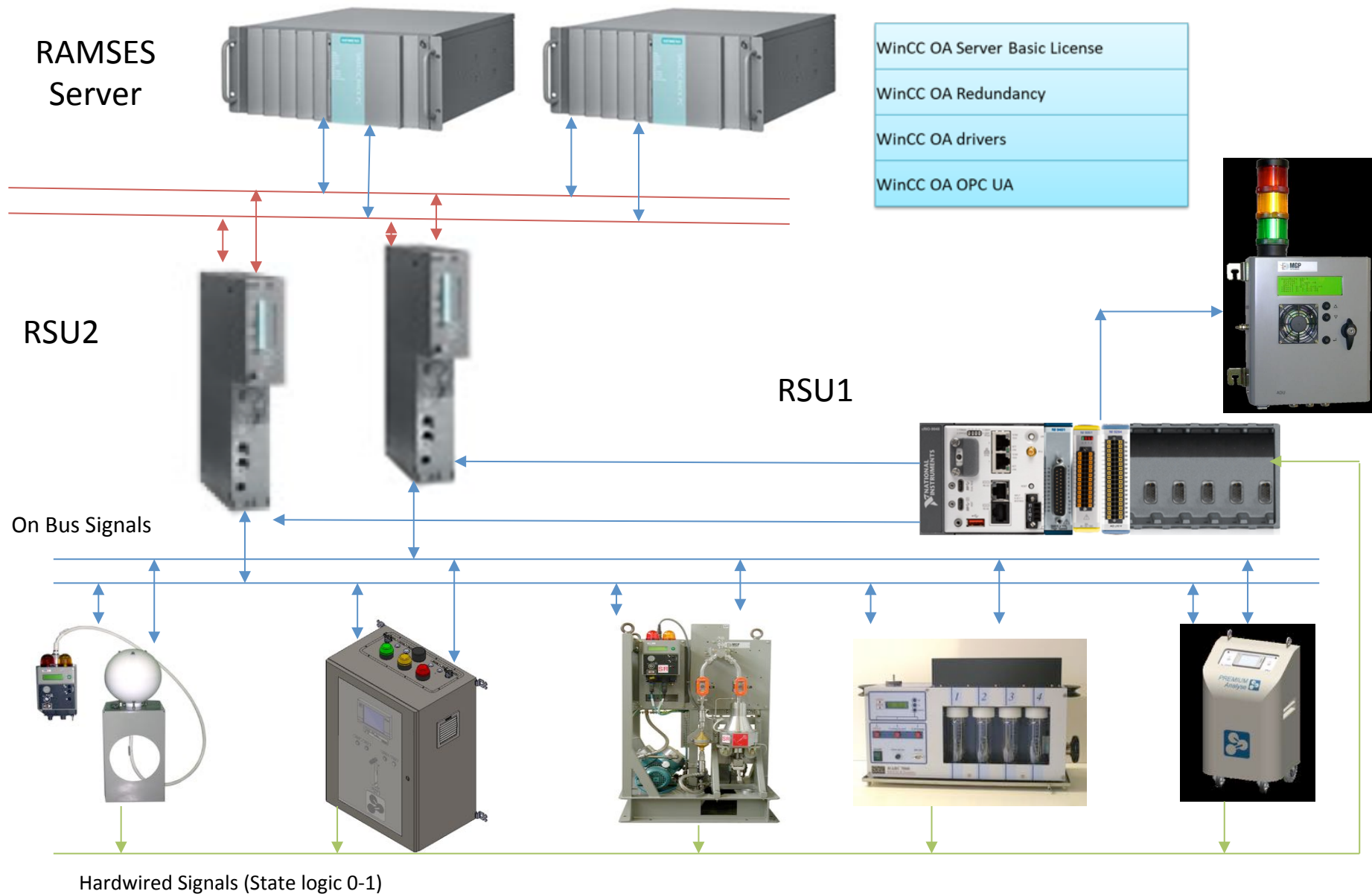
SCS-PSS acts in protecting the plant function also when people & environment are not exposed to any potential hazards

SCS-OSS : safety functions to protect people and the environment against all possible hazards which may be produced inside the plant in normal and abnormal circumstances

SCS-PASS has the objective to implement all the actions oriented to the safety of the people in some specific areas that generate safety risks.

SCS-RAMSES contributes to the protection of people by permanent monitoring of dose rates in areas with risk of exposure to ionizing radiation





Conclusion

What am I doing here?



ASSESSED

- Design of the **Central** Instrumentation and Control Systems and interfaces with **Local** Instrumentation and Control Systems at a **Definition Design phase**.
- **Main components for Networks, Timing System, HMI, Data Management, Control Room, Alarms/Warnings** have been characterized
- Basis of the **control framework (EPICS) implementation**
- Main control logics defined, need verification and completion.



A step forward...

ONGOING

- Improvement of control **logics** in operational and emergency conditions
- Detailed design of the **control frameworks** (EPICS,)
- Detailed Safety Control System design for the following subsystems :
 - **Occupational Safety (OSS)**
 - **Personnel Access (PASS)**
 - **Environment Radiation Monitoring System (RAMSES)**
- **Safety** signals identification (**PSS**) and **SIC** components design
- Evaluation of **Power Quality** and EMI
- Project **integration activities**



The near future...

PLANNING

- Completion and integration of control and operation activities
- Improvement of **CICS-LICS integration: use-cases**
- Overall control system (software and hardware) **integration**
- **Activation of the FWC in 2022**

